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PLCs

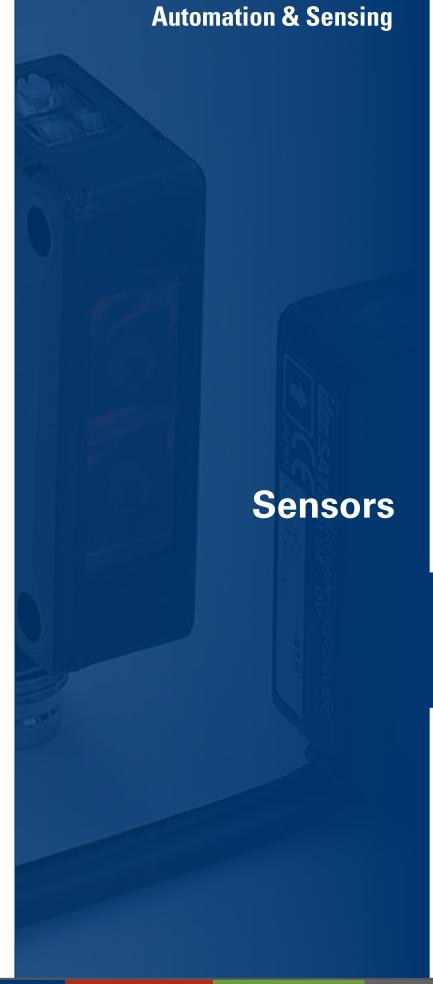
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Accessories



### www.IDEC.com/sensors





### **IDEC Sensors Selection Guide**





			Page	171	187
			Series	SA1E	SA1U
	Through-beam (SA1E Class 1 Laser models available)			0 15m	0 - 50m
_	Polarized Retro-reflective (on R2 reflector)			0.05 - 4m	0.2 - 7m
Optic Function	Diffuse Proximity (SA1E Class 1 Laser models available	)		0 -700mm 50 - 150mm	0 - 1m
offic	Small-beam reflective			50 - 150mm	_
ō	Background Suppression (SA1E Class 1 Laser models available)			50 - 250mm	0.2 - 2m
	Convergent			5 - 35mm	_
	Transparent			2m	-
	Power Supply	V DC		10 - 30	10 -30
		V AC/V DC			21.6 - 264 V AC 10.8 - 264 V DC
	Output	PNP		$\sqrt{}$	√
	Output	NPN		$\sqrt{}$	√
		cable		$\sqrt{}$	
suc	Connection	connector		$\sqrt{}$	
Specifications		terminal block			√
ecit	Dimensions	imensions		11 x 31 x 19	25 x 67.5 x 90
Ş	Housing Material			PC/PBT	PBT
	Mechanical Protection			IP67	IP67
	Approvals				

			Fiber Optic		
			Page	196	199
			Series	SA1C-FK	SA1C-F
Optic Function	Diffuse Proximity with Fiber Optic			0 - 60mm	0 - 60mm
	Power Supply	V DC		12 - 24	10 - 30
	Output	PNP			$\sqrt{}$
	Output	NPN		$\sqrt{}$	$\sqrt{}$
SL	Connection	Cable		$\sqrt{}$	$\sqrt{}$
Specifications	Connection	Connec	ctor	_	_
cific	Dimensions (mm)			26 x 72.7 x 13	26 x 72.7 x 13
Spe	Housing Material			PBT	PBT
	Mechanical Protection			IP66	IP66
	Approvals			(€	(€

## **Datalogic Vision Sensor**

Series	DATAVS1	DATAVS2
Appearance	BORNING	DOOD & COOL
Page	visit www.IDE	C.com/sensors
Highlights	<ul> <li>Immediate Setup without PC</li> <li>VSC Configurator with 3.5" LCD display</li> <li>Completely embedded sensor</li> <li>Stand-alone functioning</li> <li>Real time monitoring</li> <li>Object Recognition tools and OCV</li> </ul>	Versatile PC setup  Wizard-based software  Ethernet communication  Object recognition or identification tools  360° pattern match  Monitoring and tuning via VSM monitor  Multiple controls  IP discovery function
Tools		
360° Pattern Match		√
Object Recognition (Brightness, Contrast, Width, Position, Contour Match, Pattern Match, Edge Count)	√	√
Barcode and Datamatrix		√
Optical Character Verification	√	√

For more information, visit www.IDEC.com/sensors



## Datalogic M18 Tubular Photoelectric

Sei	ries	S5	S10	S15	S50	S51
Арр	pearance					
Pag	je			visit www.IDEC.com/sensors		
	Through-beam	0 - 12m	0 - 18m	0 - 20m	0 - 20m, 0 - 60m class 1 laser	0 - 20m
	Retro-reflective	0.1 - 4m	0.1 - 4m	0.1 - 4m	0.1 - 4m	0.1 - 4m
	Polarized Retro-reflective	0.1 - 3m	0.1 - 3m	0.1 - 3m	0.1 - 4m, 0.1 - 16m class 1 laser	0.1 - 3m
ses	Transparent	0.1 - 0.8m	0.1 - 0.8m	-	0.1 - 1.3m	-
Operating Distances	Diffuse	1 - 100mm, 1 - 350mm, 0 - 600mm	1 - 100mm, 1 - 350mm, 0 - 600mm	1 - 100mm, 1 - 350mm	0 - 100mm, 0 - 350mm, 0 - 700mm, 0 - 350mm class 1 laser	0 - 100mm
peral	Fixed focus	15mm	14mm	-	100mm	1 - 450mm
0	Background suppression	_	_	_	5 - 100mm	-
	Foreground suppression	-	-	-	4 - 100mm	-
	Distance sensor	_	_	_	5 - 100mm	_
	Through-beam with fiber optic	0 - 85mm	-	-	0 - 100mm	-
	Diffuse with fiber optic	0 - 22mm	_	_	0 - 30mm	_
	Power supply	10 - 30VDC, 15 - 264VAC	10 - 30VDC	12 -30VDC	10 - 30VDC	10 - 30VDC
cal	Approximate dimensions (mm)	M18 x 55/68	M18 x 55/67	M18 x 40	M18 x 55/68	M18 x 55/68
Technical	Housing material	ABS	NI plated brass, AISI-316L stainless steel	ABS	PBT, NI plated brass	PBT, NI plated brass
	Mechanical protection	IP67	IP69K	IP69K	IP67	IP67
Hig	hlights	Varied optic functions can be chosen from fixed focus or diffuse proximity models with short, medium or long operating distances. A red LED indicates the output status, while versions with trimmer adjustment present also have a green LED signaling switching stability.	Suitable for applications in the mechanical or food industries, IP69K mechanical protection guarantees resistance to wash down at high temperatures and pressure. AISI-316L stainless steel versions are available for resistance to chemical agents.	A housing length of only 40mm is perfect for applications with reduced space. Available optic functions include: polarized retro-reflective, non-polarized retro-reflective, diffuse proximity and through beam. These sensors are ideal for critical applications with harsh environmental conditions.	With universal sensing functions of proximity, polarized retro-reflective and through beam, as well as more advanced functions of background suppression, background/foreground suppression, analog displacement, contrast and luminescence, the S50 is one housing for all applications.	The S51 series offers a cost-effective solution, with a wide range of operating distances from 10cm fixed operating distance with the diffuse proximity models up to 4m with the standard retro-reflective models. The emitter and receiver models, used for longer operating distances, reach 18 meters.



## **Datalogic Miniature and Fiber Optic Photoelectric**

Se	ries	SMall	S40	S41	S8	S7
Ар	pearance	6			monthly and the part of the pa	
Pa	ge			visit www.IDEC.com/sensors		
	Through-beam	0 - 2m	0.1 - 6m	0.1 - 6m	_	_
	Retro-reflective	50 - 1500mm	0.1 - 3m	-	-	-
	Polarized Retro-reflective	0.1 - 1m	0.1 - 2.5m, 0.1 - 6m class 2 laser	0.1 - 2.5m	0 - 10m class 2 laser, 0.1 - 5m	-
(0	Transparent	-	0.1 - 0.7m	0.1 - 0.7m	0 - 0.8m	-
Operating Distances	Diffuse	-	50 - 300mm, 40 - 150mm class 2 laser	2 - 350mm	0 - 500mm	-
erating [	Fixed focus	3 - 15mm, 3 - 20mm, 3 - 30mm, 3 - 50mm	15 - 100mm, 20 - 600mm class 2 laser	110mm	-	-
Op	Background suppression	-	-	-	20 - 200mm class 2 laser, 50 - 300mm	-
	Through-beam with fiber optic	-	-	-	-	0 - 300mm, 0 - 150mm, 0 - 75mm
	Diffuse with fiber optic	_	-	_	_	0 - 100mm, 0 - 50mm, 0 - 25mm
	Power supply	10 - 30VDC	10 - 30VDC	10 - 30VDC	12 - 30VDC	12 - 24VDC
Technical	Approximate dimensions (mm)	8 x 23 x 12	12 x 32 x 20	12 x 32 x 20	14 x 42 x 25	10 x 40 x 65
Tec	Housing material	polycarbonate	ABS	ABS	ABS	ABS
	Mechanical protection	IP67	IP67	IP67	IP67	IP65
Hig	ghlights	This subminiature series, suitable for applications with reduced space, offers through beam, retro-reflective polarized and accurate fixed focus proximity models to guarantee precise detection. A red LED emission simplifies installation procedures.	With innovative miniature housing, these sensors offer all the main optic functions with the advantages of microprocessor control and automatic Teach-in, as well as Remote setting with EASYtouchTM procedure.	A basic line of photoelectric sensors in miniature housing, these sensors are ideal for applications that require reduced dimensions and costs.	This series offers excellent detection performances, usually associated with sensors that have larger dimensions and a higher price. The S8 series is a solution for packaging lines, food and beverage industries, automotive, test and assembling machines and electronic plants.	At 10mm wide and as the first fiber optic amplifier to be manufactured in Europe and equipped with a full 4 digit display, the S7 represents the ideal solution for all applications requiring high accuracy sensing combined with compact dimensions.



## **Datalogic Compact Photoelectric**

Series		S6	S60	S62	S90
Appearance			The Control of the Co	II as	Elements See 134
Pag	е		visit www.IDE	C.com/sensors	
	Through-beam	0 - 20m	0 - 20m, 0 - 60 class 1 laser	_	0 - 20m, 0 - 60m class 1 laser
	Retro-reflective	0.1 - 6m	_	_	_
	Polarized Retro-reflective	0.1 - 5m	0 - 3.2m, 0.1 - 6.5m, 0.1 - 20m class 1 laser	0.5 - 8.5m, 0.3 - 20m class 2 laser	0 - 3.2m, 0.1 - 6.5m, 0.1 - 20m class 1 laser
sauces	Transparent	0.1 - 1m	0 - 1.7m	_	0 - 1.7m
Operating Distances	Diffuse	10 - 900mm, 50 - 2000mm	10 - 1000mm, 50 - 2000mm, 0 - 600mm class 1 laser	-	10 - 1000mm, 50 - 2000mm, 0 - 600mm class 1 laser
0perati	Background suppression	1 - 100mm, 30 - 250mm, 100 - 500mm	70 - 200mm, 50 - 100mm class 1 laser	30 - 300mm, 60 - 600mm, 60 - 1200mm, 200 - 2000mm, 30 - 150mm class 2 laser, 50 350mm class 2 laser	70 - 200mm, 50 - 100mm class 1 laser
	Foreground supression	50 - 200mm	70 - 200mm	-	70 - 200mm
	Distance sensor	-	50 - 150mm	80 +/- 40mm class 2 laser	-
	Power supply	10 - 30VDC, 15 - 264VAC	10 - 30VDC	10 - 30VDC	10 - 30VDC
Technical	Approximate dimensions (mm)	18 x 50 x 50	15 x 50 x 50	18 x 50 x 50	15 x 50 x 41
Tech	Housing material	ABS	ABS	ABS	zinc plated aluminum
	Mechnical protection	IP65	IP67	IP67	IP67
Highlights		The S6 series, thanks to the excellent detection performances and the variety of power supply and connection possibilities, offers the most complete universal sensor range in a compact 50x50 mm housing.	A sensitivity adjustment provides quick and precise setting of the switching threshold. These sensors also have an M12 connection that can be used straight or rotated to a right-angle position.	These sensors allow the operating distance to be adjusted to obtain the maximum immunity against color differences of the detected object or of the background, even if very reflective.	These sensors offer all the application and universal optic functions along with safety class 1 laser emission.

## **Datalogic Maxi Photoelectric**

Ser	ies	S20		
Appearance				
Pag	е	visit www.IDEC.com/sensors		
ses	Through-beam	0.1 - 50m		
stanı	Retro-reflective	-		
Operating Distances	Polarized Retro-reflective	0.1 - 8m		
eratir	Diffuse	0.1 - 2m		
Opi	Background suppression	10 - 50cm		
	Power supply	12 - 24VDC, 12 - 240VAC/DC		
nical	Approximate dimensions (mm)	26 x 65 x 55		
Technical	Housing material	ABS		
	Mechnical protection	IP66		

### **Datalogic Proximity**

Series	M4	M5	M8	M12	M18	M30
Appearance				alia differ	CONTRACT OF THE PARTY OF THE PA	
Page			visit www.IDE	C.com/sensors		
Operating Distance	0.8mm	0.8mm	2mm shielded models, 3mm unshielded models	2mm shielded models, 4mm unshielded models	5mm shielded models, 8mm unshielded models	10mm shielded models, 15mm unshielded models
Repeatibility	≤ 1%	≤ 1%	≤ 3%	≤ 3%	≤ 3%	≤ 3%
Hysterisis	< 10%	< 10%	< 10%	< 10%	< 10%	< 10%
Ripple	≥ 10%	≥ 10%	≥ 10%	≥ 10%	≥ 10%	≥ 10%
Switching Frequency	2000 Hz	2000 Hz	1000 Hz	1000 Hz	1000 Hz	300 Hz
Indicators	Yellow LED	Yellow LED	Yellow LED	Yellow LED	Yellow LED	Yellow LED
Power supply	10 - 30VDC	10 - 30VDC	10 - 30VDC	10 - 30VDC	10 - 30VDC	10 - 30VDC
Output	2 wires NO/NC	2 wires NO/NC	2 wires NO/NC	2 wires NO/NC, 3 wires NPN/PNP NO/NC, 4 wires NPN/PNP NO/NC, 4 wires programmable	2 wires NO/NC, 3 wires NPN/PNP NO/NC, 4 wires NPN/PNP NO/NC, 4 wires programmable	2 wires NO/NC, 3 wires NPN/PNP NO/NC, 4 wires NPN/PNP NO/NC, 4 wires programmable
Connections	cable, M8 connector	cable, M8 connector	cable, M8 connector, M12 connector	cable, M8 connector, M12 connector	cable, M8 connector, M12 connector	cable, M8 connector, M12 connector
Housing	standard	standard	standard, short	standard, short	standard, short	standard, short
Housing material	AISI-316L stainless steel	AISI-316L stainless steel	NI plated brass	NI plated brass, AISI- 316L stainless steel	NI plated brass, AISI- 316L stainless steel	NI plated brass
Mechnical protection	IP67	IP67	IP67	IP67	IP67	IP67

## **Datalogic Slot Sensors**

Series	SR21	SR22	SRF
Appearance	TO IS		
Page		visit www.IDEC.com/sensors	
Slot Sensor	2mm	2mm	30mm, 50mm, 80mm, 120mm
Slot depth	50mm	40mm	34mm, 54mm
Switching Frequency	25 kHz	10 kHz	1.5 kHz, 3 kHz
Light emission	IR LED, red/green LED	IR LED	red LED, class 2 red Laser
Setting	AUTO-SET push button	trimmer	trimmer
Power supply	10 - 30VDC	24VDC	10 - 30VDC
Output	PNP, NPN	PNP, NPN	PNP, NPN
Connections	connector	connector	connector
Approximate dimensions (mm)	20 x 90 x 26	14 x 68 x 37	10x50x59, 10x70x79, 10x100x79, 10x140x84
Housing material	zinc plated aluminum	aluminum	aluminum
Mechnical protection	IP65	IP60	IP65

### **Datalogic Contrast Sensors**

Series	TL46	ТLµ	TL50			
Appearance						
Page	visit www.IDEC.com/sensors					
Distance	6 - 60mm	6 - 60mm, fiber optic: 0 - 3mm, 0 - 10mm	9mm			
Switching Frequency	15 kHz, 20 kHz, 30 kHz	10 kHz, 20 kHz	15 kHz			
Light emission	RGB LED	red/green LED, white LED	RGB LED			
Setting	+/- SET pushbutton	MARK and BACKGROUND pushbuttons	MARK and BACKGROUND pushbuttons			
Power Supply	10 - 30VDC	10 - 30VDC	10 - 30VDC			
Output	PNP/NPN	PNP, NPN	NPN/PNP			
Connection	cable, connector	cable, connector	connector			
Approximate dimensions (mm)	31 x 81 x 58	31 x 81 x 58	31 x 81 x 53			
Housing material	aluminum	zama	ABS			
Mechanical protection	IP67	IP67	IP67			

Series

### **Datalogic Luminescence Sensors**

Series	LD46	LDμ	LD50
Appearance			
Page		visit www.IDEC.com/sensors	
Distance	10 - 100mm	10 - 100mm, fiber optic: 0 - 30mm	0 - 60mm
Switching Frequency	2 kHz	2 kHz	2 kHz
Light emission	UV-HP LED	UV LED	UV-HP LED
Setting	+/- SET pushbuttons	MARK and BACKGROUND pushbuttons	+/- SET pushbuttons
Power Supply	15 - 30VDC	10 - 30VDC	15 - 30VDC
Output	NPN/PNP, 0-5V	PNP, NPN, 0 - 7V	NPN/PNP
Connection	cable, connector	cable, connector	connector
Approximate dimensions (mm)	31 x 81 x 58	31 x 81 x 58	31 x 81 x 53
Housing material	aluminum	zama	ABS
Mechanical protection	IP67	IP67	IP67

### **Datalogic Color Sensors**

Appearance	CONTRACTOR OF THE PARTY OF THE
Page	visit www.IDEC.com/sensors
Distance	5 - 45mm
Switching Frequency	1.5 kHz (V09 version), 500 Hz (V19 version
Light emission	RGB LED
Serial Interface	RS485
Setting	SET and SEL pushbuttons
Power Supply	10 - 30VDC
Output	PNP, NPN
Connection	connector
Approximate dimensions (mm)	50 x 50 x 25
Housing material	ABS
Mechanical protection	IP67

S65-V

## **Datalogic Distance Sensors**

Series	S80	S81
Appearance		W. A. C.
Page	visit www.IDE	C.com/sensors
Distance	0.3 - 4m, 0.3 - 7m, 0.3 - 20.3m, 0.3 - 100.3m	0.3 - 4m
Digital Resolution	0.9mm, 0.4mm, 0.6mm, 6mm	0.9mm
Linearity	0.3%, 0.25%, 0.15%	_
Switching Frequency	100 Hz (Normal), 500 Hz (Fast)	80 Hz
Light Emission	Class 2 red laser	Class 2 red laser
Response time	5 ms (Normal), 1ms (Fast)	6 ms
Serial Interface	RS485	-
Setting	Teach-in	Teach-in
Hysterisis	_	30 mm
Power supply	15 - 30VDC	15 - 30VDC
Output	PNP, 4-20mA	PNP, NPN, 0 - 10V
Connection	M12 connector	M12 connector
Approximate dimensions (mm)	34 x 90 x 73	58 x 31 x 31
Housing material	aluminum	ABS
Mechanical protection	IP67	IP67

### **Datalogic Area Sensors**

Series	AS1-HR	AS1-SR
Appearance		
Page	visit www.IDE	C.com/sensors
Height	100 mm	100 mm
Resolution	0.2 x 75mm, ø 6 mm	0.2 x 200mm, ø 18 mm
Switching Frequency	500 Hz	500 Hz
Light Emission	IR LED	IR LED
Operating Distance	0.3 - 1.9m, 0.8 - 3m	0.3 - 1.9m, 0.8 - 3m
Power supply	10 - 30VDC	10 - 30VDC
Output	PNP	PNP
Connection	connector	connector
Approximate dimensions (mm)	20 x 41 x 150	20 x 41 x 150
Housing material	aluminum	aluminum
Mechanical protection	IP67	IP67

## **Datalogic Measurement Light Arrays**

Series	DS1	DS2	DS3
Appearance	AREAscan		AREAscan'
Page		visit www.IDEC.com/sensors	
Controlled Height	100 - 300mm	150 - 1650mm	150 - 600mm
Resolution	4 - 10mm	Digital resolution : 12/35mm, Absolute measure precision: 6/22.5mm	0.5/0.8mm (crossed beams), 6mm (parallel beams)
Number of beams	16 - 48	21 - 231 (res=12mm), 1 - 36 (res=35mm)	24 - 96
Light emission	IR	IR	IR
Response time	1 - 2.75ms	5 - 90ms	3 - 12ms (crossed beams), 23 - 92 ms (parallel beams)
Serial Interface	_	RS485, Ethernet	_
Setting	Trimmer	Dip-switch, Graphic interface	Teach-in
Operating Distance	0.15 - 0.8m, 0.15 - 2.1m, 0.2 - 4m	0.3 - 5m (res=12mm), 0.3 - 10m (res=35mm)	0.2 - 2m
Power Supply	24VDC	24VDC	24VDC
Output	PNP, 0 - 10VDC	PNP, 0 - 10VDC	PNP, 0 - 10VDC
Approximate dimensions (mm)	20 x 41	35 x 40	35 x 40
Housing material	aluminum	aluminum	aluminum
Mechanical protection	IP65	IP66	IP66



#### **SA1E Miniature Photoelectric Switches**

#### **Key features:**

- Seven sensing methods: through-beam, polarized retroreflective, small beam reflective, diffuse, background suppression, convergent, and transparent.
- 2m cable type and M8 connector.
- NPN output, PNP output, light ON, dark ON can be selected.
- Coaxial polarized retro-reflective type (SA1E-X) available for sensing transparent objects.
- Background suppression (SA1E-B) type detects objects only, ignoring the background.
- Red LED available for easy alignment in long distance applications (SA1E-T, -P, -N, and -B)
- Convergent reflective type (SA1E-G) is ideal for detecting objects at a short distance with a background.
- Also available without sensitivity adjustment (SA1E-T, -P)
- Air blower mounting block for installing an air blower to clean the lens surface. Ideal to maintain a clean lens surface and sensor performance.
- UL Listed and CE marked
- IP67





#### **Photoelectric Switches**

Cor	Sensing Method		4	Consing Pongo	Connection	Cable	Operation	Part	t No.
Sei			u	Sensing Range	Connection	Length	Mode	NPN Output	PNP Output
		t ţ			Cable	2m	Light ON	SA1E-TN1-2M	SA1E-TP1-2M
		sitivi		( 10	Capie	ZIII	Dark ON	SA1E-TN2-2M	SA1E-TP2-2M
		w/Sensitivity Adjustment		10m	Connector		Light ON	SA1E-TN1C	SA1E-TP1C
	Infrared LED	≥ ∢			Connector	_	Dark ON	SA1E-TN2C	SA1E-TP2C
	ıfrare	/ity t			Cable	2	Light ON	SA1E-TN1-NA-2M	SA1E-TP1-NA-2M
	드	sistiv			Capie	2m	Dark ON	SA1E-TN2-NA-2M	SA1E-TP2-NA-2M
am		w/o Sensistivity Adjustment			Connector		Light ON	SA1E-TN1C-NA	SA1E-TP1C-NA
Through-beam		0/w				_	Dark ON	SA1E-TN2C-NA	SA1E-TP2C-NA
hrou		Σ + τ <u>ξ</u>			0.11	2m	Light ON	SA1E-TAN1-2M	SA1E-TAP1-2M
_	Red LED	sitivi		(( 10m	Cable	ZIII	Dark ON	SA1E-TAN2-2M	SA1E-TAP2-2M
	Red	w/Sensitivity Adjustment		10m	C		Light ON	SA1E-TAN1C	SA1E-TAP1C
		§ ∢			Connector	_	Dark ON	SA1E-TAN2C	SA1E-TAP2C
	Laser	v/Sensitivity Adjustment		(() 20%	Cable	2m	Light ON/ Dark ON	SA1E-LTN3-2M	SA1E-LTP3-2M
	Class 1	w/Sensitivity Adjustment		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Connector	-	Light ON/ Dark ON	SA1E-LTN3C	SA1E-LTP3C

OI Touchscreens

Automation Software

Power Supplies

### **Photoelectric Switches**

Cor			d Switches	Canaina Danga	Connection	Cable	Operation	Part No.		
Sei	ısıng	Metho	a	Sensing Range	ensing nange Connection		Mode	NPN Output	PNP Output	
		tment		2.5m (100 mm) When using IAC-R5/R8	Cable	2m	Light ON	SA1E-PN1-2M	SA1E-PP1-2M	
		w/Sensitivity Adjustment		When using IAC-R6  1.3m (150 mm)	Cubic	2	Dark ON	SA1E-PN2-2M	SA1E-PP2-2M	
		ensitivit		When using IAC-RS2  1.0m (150 mm) When using IAC-RS1	Connector	_	Light ON	SA1E-PN1C	SA1E-PP1C	
	Red LED	w/Se		0.8m (100 mm) When using IAC-R5/R8□	COMMICCION		Dark ON	SA1E-PN2C	SA1E-PP2C	
offective	Red	tment	(Note)	3.0m (100 mm) When using IAC-R5/R8	Cable	2m	Light ON	SA1E-PN1-NA-2M	SA1E-PP1-NA-2M	
Polarlized Retroflective		ry Adjus	Note: Maintain at least the distance shown in the ( ) between the SA1E photoelectric switch and reflector.	2.0m (100 mm) When using IAC-R6  1.4m (150 mm)	Oubic	2111	Dark ON	SA1E-PN2-NA-2M	SA1E-PP2-NA-2M	
Polarliz		w/o Sensitivity Adjustment	Reflectors are not supplied and must be ordered separately.	When using IAC-RS2 '  1.1m (150 mm) When using IAC-RS1	Connector		Light ON	SA1E-PN1C-NA	SA1E-PP1C-NA	
		W/o S	See the characteristics on page 179.	1.0m (100 mm) When using IAC-R7□	Connector	_	Dark ON	SA1E-PN2C-NA	SA1E-PP2C-NA	
	Class 1 Laser	w/Sensistivity Adjustment			Cable	2m	Light ON/ Dark ON	SA1E-LPN3-2M	SA1E-LPP3-2M	
	Class	w/Sen: Adjus			Connector	-	Light ON/ Dark ON	SA1E-LPN3C	SA1E-LPP3C	
ө		ment			Cable 2m	Light ON	SA1E-DN1-2M	SA1E-DP1-2M		
Diffuse-reflective	Infrared LED	y Adjust	<b>O</b>	700 mm	Cabic	2111	Dark ON	SA1E-DN2-2M	SA1E-DP2-2M	
Diffuse-	Infrar	w/Sensitivity Adjustment		))	Connector	_	Light ON	SA1E-DN1C	SA1E-DP1C	
		S/w					Dark ON	SA1E-DN2C	SA1E-DP2C	
ctive		stment			Cable	2m	Light ON	SA1E-NN1-2M	SA1E-NP1-2M	
m Refle	Red LED	ty Adjus	<b>~</b> - □	50 to 150 mm			Dark ON	SA1E-NN2-2M	SA1E-NP2-2M	
Small-beam Reflective	Rei	w/Sensitivity Adjustment			Connector	_	Light ON	SA1E-NN1C	SA1E-NP1C	
S		8/M					Dark ON	SA1E-NN2C	SA1E-NP2C	
		e			Cable	2m	Light ON	SA1E-BN1-2M	SA1E-BP1-2M	
sion	Red LED	ing Ran stment		20 to 200 mm			Dark ON	SA1E-BN2-2M	SA1E-BP2-2M	
Suppres	Rec	w/Sensing Range Adjustment	~	20 to 200 mm Adjustable Sensing Range	Connector	_	Light ON	SA1E-BN1C	SA1E-BP1C	
Background Suppression							Dark ON	SA1E-BN2C	SA1E-BP2C	
Back	Class 1 Laser	w/Sensitivity Adjustment		20 to 300 mm 20 to 300 mm	Cable	2m	Light ON/ Dark ON	SA1E-LBN3-2M	SA1E-LBP3-2M	
	Class	w/Ser Adjus		20 to 300 mm 20 to 300 mm Adjustable Sensing Range	Connector	-	Light ON/ Dark ON	SA1E-LBN3C	SA1E-LBP3C	

Communication

### **Photoelectric Switches**

Concin	Sensing Method		Sensing Range	Connection	Cable	Operation	Part No.	
Selisili	y wellio	u	Sensing name	Connection	Length	Mode	NPN Output	PNP Output
.ive	ment			Cable	2m	Light ON	SA1E-GN1-2M	SA1E-GP1-2M
ergent Reflect Infrared LED	/ Adjust		5 to 35 mm	Cable	ZIII	Dark ON	SA1E-GN2-2M	SA1E-GP2-2M
Convergent Reflective Infrared LED	//Sensitivity Adjustment				Connector		Light ON	SA1E-GN1C
Cor	w/Se			Connector	Dark ON	SA1E-GN2C	SA1E-GP2C	
flective	ent	-		0.11	Light ON	SA1E-XN1-2M	SA1E-XP1-2M	
rized Retro-re Red LED	/ Adjustm	Note: Reflector is not	2.0m (when using IAC-R9)	Cable	2m	Dark ON	SA1E-XN2-2M	SA1E-XP2-2M
Coaxial Polarized Retro-reflective Red LED	w/Sensitivity Adjustment	supplied and must be ordered separately.	(when using IAC-R10)  1.0m [100 mm] (when using IAC-R11)	Connector		Light ON	SA1E-XN1C	SA1E-XP1C
Coaxial	%/M	See characteris- tics diagrams on page 179.	, <u> </u>	Connector	_	Dark ON	SA1E-XN2C	SA1E-XP2C

### **Specifications**

Sensing Method	Through-beam	Polarized Retroreflective	Diffuse-reflective	Small-beam Reflective	Background Suppression (BGS)	Convergent Reflective	Transparent	
Part No.	SA1E-□T	SA1E-□P	SA1E-D	SA1E-N	SA1E-□B	SA1E-G	SA1E-X	
Power Voltage	12 to 24V DC (Operating range: 10 to 30V DC) Equipped with reverse-polarity protection							
Current Draw	Projector: 15 mA Receiver: 20 mA Laser Receiver: 30 mA	30 mA with laser: 35 mA			,		20 mA maximum	
Sensing Range	With sensitivity adjustment: 10m Laser models: 30m	With sensitivity adjustment: 2.5m (IAC-R5/R8) 1.5m (IAC-R6) 1.3m (IAC-RS2) 1.0m (IAC-RS1) 0.8m (IAC-R7□) 1 Laser models 0.3-10m	700 mm (using 200 × 200 mm white mat	50 to 150 mm (using 100 × 100 mm white mat	20 mm to preset (using 200 × 200 mm white mat paper)	5 to 35 mm (using 100 × 100 mm white mat	2m (when using IAC-R9)	
	Without sensitivity adjustment: 3.0m (IAC-R5/R8) 2.0m (IAC-R5) 1.1m (IAC-RS1) 1.0m (IAC-R7□) 1	paper)	(до-па)					
Adjustable Sensing Range	_			'	40 to 200 mm with laser: 40-300mm	_	_	
Detectable Object	Opaque		Opaque/Transparent	Opaque/Transparent Opaqu		Opaque/ Transparent	Opaque, transparent and mirror-like objects	
Hysteresis	_		20% maximum		10% maximum	20% maximum	_	
Response Time	1 ms maximum with laser: 250us						500 μs maximum	
Sensitivity Adjustment		t.	60°) tive type are also avail	able without	_	Adjustable using a potentiometer (approx. 260°)	Adjustable using a potentiometer (approx. 240°)	
Sensing Range Adjustment	_				6-turn control knob	_	_	
Light Source Element	Infrared LED Red LED Red laser diode	Red LED Red laser diode	Infrared LED	Red LED	Red LED Red laser diode	Infrared LED	Red LED	
Operation Mode	Light ON/Dark ON							
Control Output	NPN open collector or PNP open collector 30V DC, 100 mA maximum Voltage drop: 1.2V maximum (BGS type: 2V maximum) Short-circuit protection							
LED Indicators	Operation LED: Stable LED: Green Power LED: Green (TI	Yellow nrough-beam type proje	ector)		Operation LED: Yellow Stable LED: None	Operation LED: Yellow Stable LED: Green	Operation LED: Yellow Stable LED: None	
Interference Prevention	_	Two units can be mou	unted in close proximity	<i>l</i> .				
Degree of Protection	IP67 (IEC 60529)							
Extraneous Light Immunity	Sunlight: 10,000 lux r	naximum, Incandescen	t lamp: 5,000 lux maxin	num (at receiver)				



<sup>1.</sup> Maintain at least the distance shown below between the SA1E photoelectric switch and reflector. IAC-R5/R6/R7 $\square$ /R8: 100 mm IAC-RS1/RS2: 150 mm

- The detection distance cannot be guaranteed if the reflector is deformed or the tape type reflector is applied on uneven surface.

  Cable length: 1m (50g when the cable length is 2m, 55g for laser models. 110g when the cable length is 5m, 120g for laser models.)

  Cable length: 1m (55g when the cable length is 2m. 120g when the cable length is 5m.)

  For laser models insert L in place of



#### Specifications, con't

Sensing Method		Through-beam	Polarized Retroreflective	Diffuse-reflective	Small-beam Reflective	Background Suppression (BGS)	Convergent Reflective	Transparent		
Part No.		SA1E-T	SA1E-P	SA1E-D	SA1E-N	SA1E-B	SA1E-G	SA1E-X		
Operating T	Temperature	-25 to +55°C (no free	zing)							
Operating H	Humidity	35 to 85% RH (no con	densation)							
Storage Ter	mperature	-40 to +70°C (no free	zing)							
Insulation F	Resistance	Between live part and	l mounting bracket: 20	$M\Omega$ maximum (500V D	C megger)					
Dielectric S	Strength	Between live part and	l mounting bracket: 10	00V AC, 50/60 Hz, 1 mi	nute					
Vibration Re	esistance	Damage limits: 10 to	Damage limits: 10 to 55 Hz, Amplitude 0.75 mm, 20 cycles in each of 3 axes							
Shock Resis	stance	Damage limits: 500 m/s², 10 shocks in each of 3 axes								
Material		Housing: PC/PBT, Lens: PC (Polarized retroreflective / coaxial polarized retro-reflective: PMMA), Indicator cover: PC								
Attachment	ts	Instruction sheet								
Weight	Cable Model	Projector: 30g Laser Projector: 35g Receiver: 30g <sup>2</sup> Laser Receiver: 35g	30g <sup>2</sup> with laser: 35g	•		35g <sup>3</sup>	30g <sup>2</sup>	35g <sup>3</sup>		
(approx.)	Connector Model	Projector: 10g Laser Projector: 20g Receiver: 10g Laser Receiver: 20g	10g with Laser 20g	0			10g	20g		
Connection	Cable Model	ø3.5 mm, 3-core, 0.2 r	mm², 1-m vinyl cabtyre	cable (2-core for the p	rojector of through-bea	m type)				
Method	Connector Model	M8 connector (4-pin)								



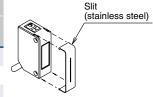
- Maintain at least the distance shown below between the SA1E photoelectric switch and reflector. IAC-R5/R6/R7□/R8: 100 mm IAC-RS1/RS2: 150 mm
- The detection distance cannot be guaranteed if the reflector is deformed or the tape type reflector is applied on uneven surface.
- 2. Cable length: 1m (50g when the cable length is 2m, 55g for laser models. 110g when the cable length is 5m, 120g for laser models.)
- 3. Cable length: 1m (55g when the cable length is 2m. 120g when the cable length is 5m.)
- 4. For laser models insert L in place of □.

### **Slit and Sensing Range**

A slit, which changes the beam size of through-beam sensors, can easily be attached to the sensing side of the through-beam projector and receiver. Three different slit widths are available.

Slit			w/Sensitivity	Adjustment		w/o Sensitivity Adjustment			
		Sensing F	Range (m)		Detectable 'idth (mm)	Sensing Range (m)  Minimum Detecta Object Width (mr			
Part No.	Slit Width: A	Used on one side	Used on both sides	Used on one side	Used on both sides	Used on one side			Used on both sides
SA9Z-S06	0.5 mm	2.5	1.0	7.0	0.5	5.0	1.5	7.0	0.5
SA9Z-S07	1.0 mm	3.5	1.5	7.0	1.0	7.0	3.0	7.0	1.0
SA9Z-S08	2.0 mm	6.0	3.5	7.0	2.0	9.0	5.5	7.0	2.0
SA9Z-S09	0.5 mm	2.0	0.7	7.0	0.4	4.0	1.5	7.0	0.5
SA9Z-S10	1.0 mm	3.0	1.5	7.0	0.7	7.0	2.5	7.0	0.8
SA9Z-S11	2.0 mm	5.5	3.0	7.0	1.5	9.0	5.0	7.0	1.5
SA9Z-S12	0.5 mm	0.8	0.08	5.0	0.3	1.3	0.1	5.0	0.5
SA9Z-S13	1.0 mm	1.5	0.3	5.0	0.6	2.5	0.3	5.0	0.6
SA9Z-S14	2.0 mm	2.5	1.2	5.0	1.5	5.5	1.6	5.0	1.7

The slit can be pressed to snap onto the front easily.



Horizontal slits and round slits have an orientation. Make sure that the TOP marking comes on top of the sensor (LED side).

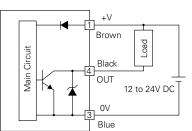


Used on one side: Slit is attached to the receiver only.

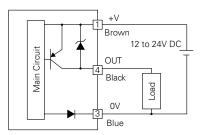


### **Output Circuit & Wiring Diagram**

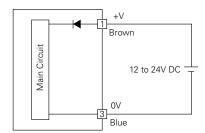
### **NPN Output**



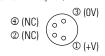
#### **PNP Output**



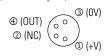
#### **Through-beam Type Projector**



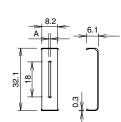
(Connector Pin Assignment)



(Connector Pin Assignment)

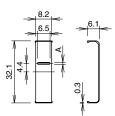


### **Dimensions (mm)**

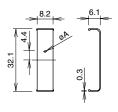


**Horizontal Slit** SA9Z-S09 SA9Z-S10

SA9Z-S11



Round Slit SA9Z-S12 SA9Z-S13 SA9Z-S14



Material: Stainless Steel

#### **Cable Model**

**Vertical Slit** 

SA9Z-S06

SA9Z-S07

SA9Z-S08

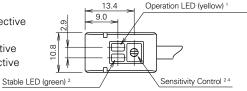
Through-beam

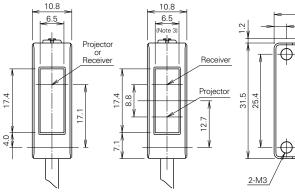


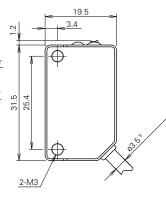
Polarized retroreflective Diffuse-reflective Small-beam reflective Convergent reflective



- Through-beam
- Polarized retroreflective
- Diffuse-reflective
- Small-beam reflective
- Convergent Reflective









- 1. Power ON LED (green) for through-beam projector
- 2. No sensitivity control and stable LED are attached on the through-beam projector.
- 3. 5.2 mm for polarized retroreflective type
- 4. No sensitivity control is installed on the type without sensitivity adjustment.

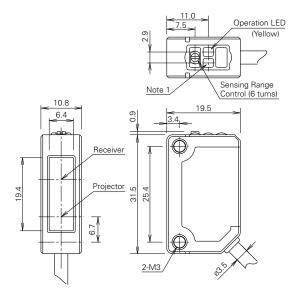
#### Cable Model

Background Suppression (BGS)





Stable LED is not provided on the background suppression type.



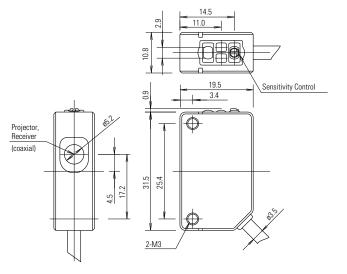
#### **Cable Model**

Coaxial Polarized Retro-reflective





. Stable LED is not provided on the coaxial polarized retro-reflective type.



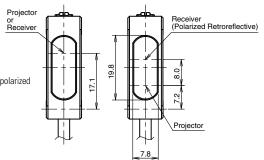
#### Cable Model (Laser)

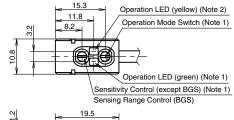
Through-beam Polarized Retroreflective Background Suppression

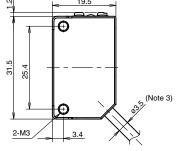




Stable LED is not provided on the coaxial polarized retro-reflective type.







#### **Connector Model**



• Through-beam

• Polarized retroreflective

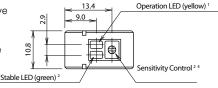
**Sensors** 

• Diffuse-reflective

• Small-beam reflective

• Convergent Reflective

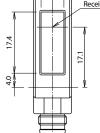
6.5

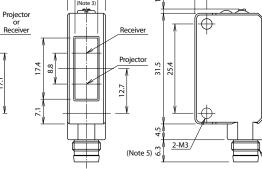


3.4

Polarized retroreflective Diffuse-reflective Small-beam reflective Convergent reflective







Power ON LED (green) for through-beam projector

No sensitivity control and stable LED are attached on the through-beam projector.

5.2 mm for polarized retroreflective type

No sensitivity control is installed on the type without sensitivity adjustment.

#### **Connector Model**

Background Suppression (BGS)





- 1. Stable LED is not provided on the background suppression type.
- The connector length is 18 mm when a right-angle connec-

# Operation LED (Yellow) Sensing Range Control (6 turns) Receiver 31.5 19.4 25.4 6.7 2-M3 (Note 2)

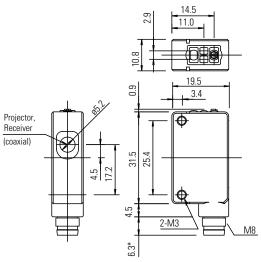
#### **Connector Model**

Coaxial Polarized Retro-reflective





Stable LED is not provided on the coaxial polarized retro-reflective type.





Operation LED (yellow) (Note 2)

Operation Mode Switch (Note 1)

11.8

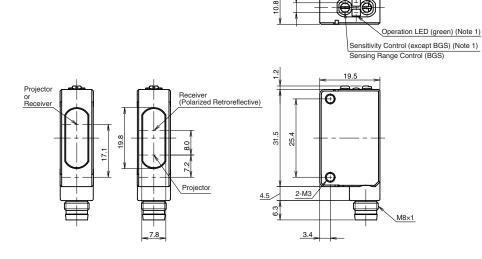


Through-beam Polarized Retroreflective Background Suppression



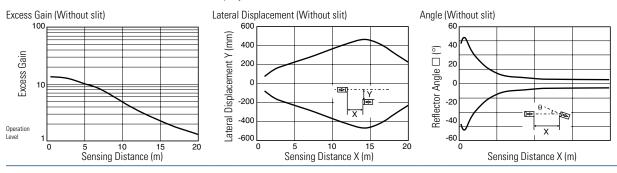


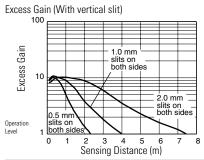
Stable LED is not provided on the coaxial polarized retro-reflective type.

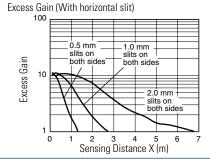


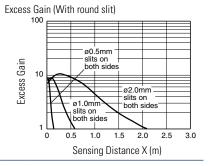
#### **Characteristics (Typical)**

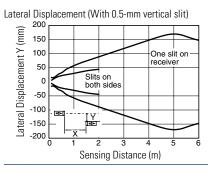
1-1. Through-beam SA1E-T (Infrared LED w/sensitivity adjustment) SA1E-TA (Red LED) w/sensitivity adjustment)

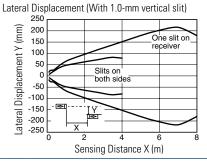


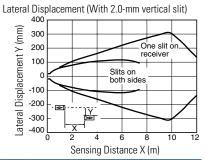




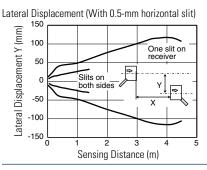


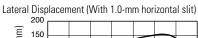


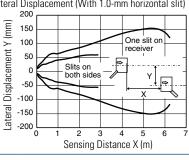




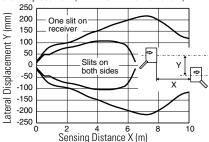
#### **Characteristics (Typical)**



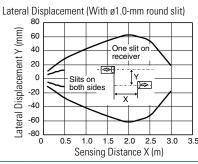


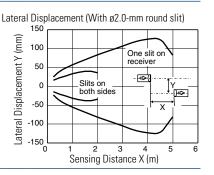




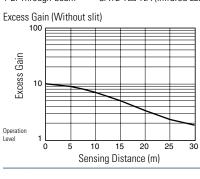


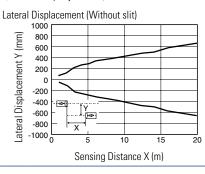
Lateral Displacement (With Ø0.5-mm round slit) Lateral Displacement Y (mm) 40 30 One slit or 20 10 Slits on both sides 0 -10 -20 -30 -40 0.2 0.6 8.0 1.0 Sensing Distance (m)

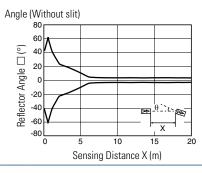


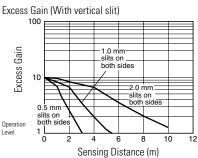


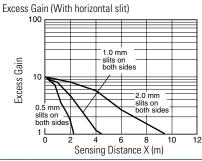
SA1E-T -NA (Infrared LED w/o sensitivity adjustment) 1-2. Through-beam

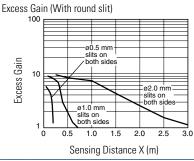


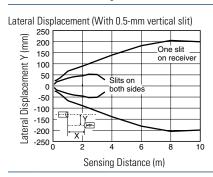


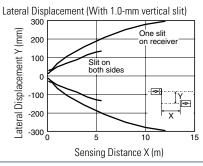


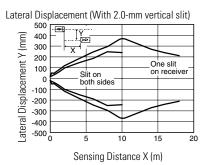




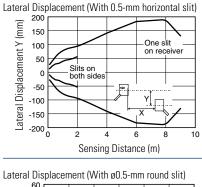


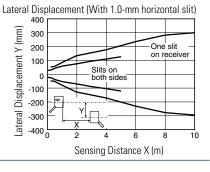


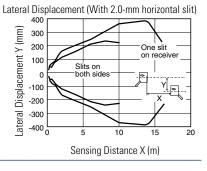


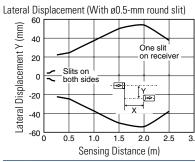


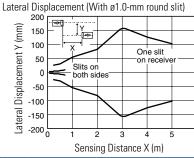
#### **Characteristics (Typical)**

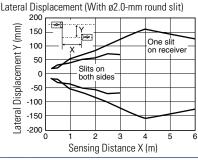






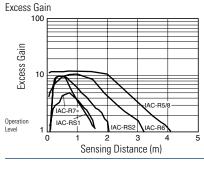


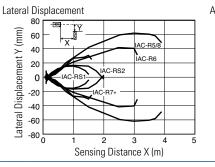


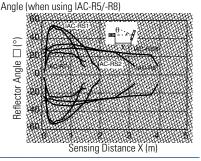


#### 2-1. Polarized Retroreflective

SA1E-P (Red LED w/sensitivity adjustment)

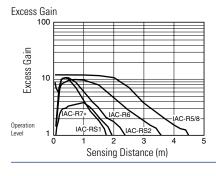


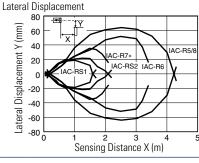


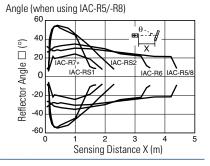


2-2. Polarized Retroreflective

SA1E-P□-NA (Red LED w/o sensitivity adjustment)



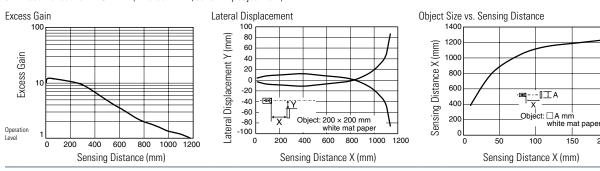




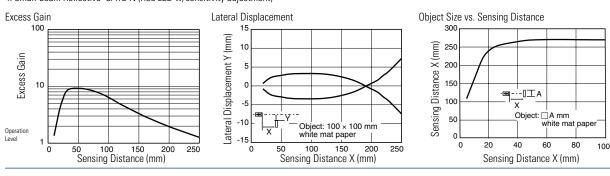
200

#### **Characteristics (Typical)**

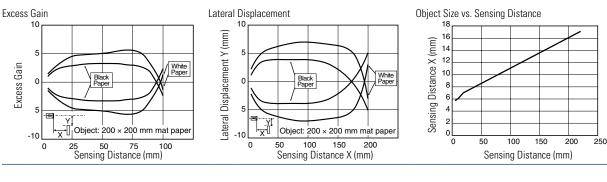
3. Diffuse-Reflective SA1E-D (Infrared LED w/sensitivity adjustment)

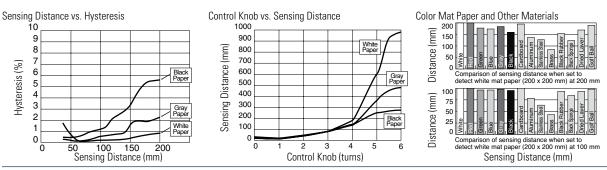


4. Small-beam Reflective SA1E-N (Red LED w/sensitivity adjustment)



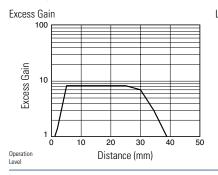
5. Background Suppression SA1E-B (Red LED w/sensitivity adjustment)

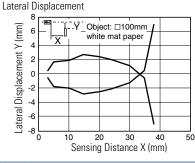


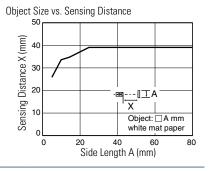


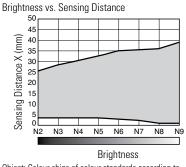
#### **Characteristics (Typical)**

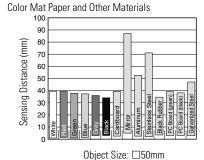
6. Convergent Reflective SA1E-G (Infrared LED w/sensitivity adjustment)







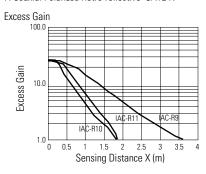


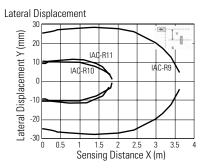


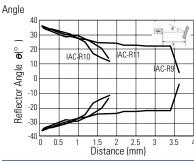
- The graph on the left shows the sensing distances for different colors and materials and can be used as a reference when setting the distance. Because sensing distance depends on the object's size and surface condition, provide a sufficient distance.
- Note that sensing may be affected by reflective object behind the sensing object.
- Referring to the graph on the left, provide a sufficient distance between the photoelectric switch and background.

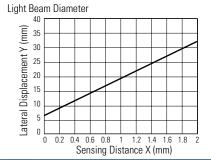
Object: Colour chips of colour standards according to JIS Z8721 (Non Glossy Edition)

#### 7. Coaxial Polarized Retro-reflective SA1E-X









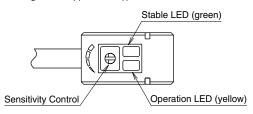
#### **Safety Precautions**

Turn off power to the SA1E Miniature Photoelectric Switches before installation, removal, wiring, maintenance, and inspection. Failure to turn power off may cause electrical shock or fire hazard.

#### Instructions

#### 1. Indicator and Output Operation

(except for background suppression type)



- The operation LED turns on (yellow) when the control output is on.
- The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the photoelectric switch after the stable operation is ensured.
- In the light ON operation, the output turns on when the receiving light intensity level is 1.0 or over as shown on the right.
- In the dark-ON operation, the output turns on when the receiving light intensity level is 1.0 or less as shown on the right.

Receiving Light Intensity Level		Light Receiving Status	Stable LED	Operation LED (yellow)/ Control Output		
intensity	Level	Status	(green)	Light ON	Dark ON	
	1.2 and over	Stable Incident	ON	ON	OFF	
Oneration		Unstable Incident		5	<b>3.</b> .	
Operation Level	1.0	Unstable Interruption	OFF	OFF	ON	
	0.8 and below	Stable Interruption	ON	UFF	UN	

#### 2. Optical Axis Alignment (Light ON)

#### Through-beam

Fasten the receiver temporarily. Place the projector to face the receiver. Move the projector up, down, right and left to find the range where the operation LED turns on. Fasten the projector in the middle of the range. Next, move the receiver up, down, right and left in the same manner and fasten in the middle of the range where the operation LED turns on. Make sure that stable LED turns on at stable incident and stable interruption.

#### Polarized retroreflective

Install the reflector perpendicularly to the optical axis. Move the SA1E photoelectric switch up, down, right and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Polarized retroreflective type can be installed also by finding the position where the reflection of projected red light is most intense, while observing the reflection on the reflector from behind the switch. Make sure that stable LED turns on at stable incident and stable interruption. Diffuse-reflective/Small-beam reflective/Convergent reflective
Place the SA1E photoelectric switch where the switch can detect the object.
Move the switch up, down, right and left to find the range where the operation
LED tuns on. Fasten the switch in the middle of the range. Make sure that stable
LED turns on at stable incident and stable interruption. Because the light source
element of small-beam reflective type is a red LED, visual inspection is possible
as well.



#### 3. Sensitivity Adjustment

- Referring to the table to the right, adjust the sensitivity of the SA1E photoelectric switch when necessary, in such cases as the through-beam type is used to detect small or translucent objects or the reflective type is affected by background. The table explains the status of operation LED when the operation mode is set to light ON.
- After adjusting the sensitivity, make sure that stable LED turns on at stable incident and stable interruption. For detecting objects too small to turn on the stable LED, use an optional slit.
- Sensitivity is set to the maximum at the factory before shipment. When
  adjusting the sensitivity, use the screwdriver supplied with the SA1E photoelectric switch to turn the control as shown below, to a torque of 0.05 N·m
  maximum.

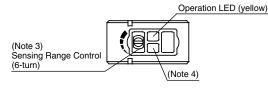
Step	Photoelectric Switch Status	Sensitivity Control	Adjusting Procedure
1	Receiving light  Through-beam, polarized reflective: No object detected  Diffuse reflective, small-beam reflective, convergent reflective: Object detected	max. min.	Turn the control counter- clockwise to the minimum. Then turn clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2	Light is interrupted  Through-beam, polarized reflective: Object detected  Diffuse reflective, small-beam reflective, convergent reflective: No object detected	max. min.	At interruption status, turn the control clockwise from point A, until the operation LED turns on (turns off with dark ON type) (point B). If the operation LED does not turn on (turn off with dark ON type) even though the control has reached the maximum, set the maximum position as point B.
3	-	max. min.	Set the middle point between point A and B as point C.

#### 4. Adjustment of Sensing Range for Background Suppression (BGS) Type

• When adjusting the sensing range, follow the instructions below.

Step	Distance Control	Adjusting Procedure
1		Turn the control counter-clockwise to the minimum. Then turn clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2	A B K	At interruption status, turn the control clockwise from point A, until the operation LED turns on (turns off with dark ON type) (point B).  If the operation LED does not turn on (turn off with dark ON type) even though the control has reached the maximum, set the maximum position as point B.
3	A BH	Set the middle point between point A and B as point C.

- 1. When the background is far off and not detected, turn the control 360°, and set the point as point C.
- 2. Because the control is multi-turn, it may take more than one turn to move from point A to point B.



- 3. Turning the control clockwise lengthens the sensing distance.
- 4. Background suppression (BGS) type is not provided with a stable LED.

#### 5. Power Supply and Wiring

- Do not use the SA1E photoelectric switch at the transient status immediately
  after turning on the power (approx. 100 ms, background suppression type: 200
  ms). When the load and switch use different power supplies, make sure to
  power up the switch first.
- Use a power supply with little noise and inrush current, and use the photoelectric switch within the rated voltage range. Make sure that ripple factor is within the allowable limit. Do not apply AC voltage, otherwise the switch may blow out or burn.
- When using a switching power supply, make sure to ground the FG (frame ground) terminal, otherwise high-frequency noise may affect the photoelectric switch.
- Turn power off before inserting/removing the connector on photoelectric switch. Make sure that excessive mechanical force is not applied to the connector. Connect the connector cable to a tightening torque of 0.5 N·m maximum.
- To ensure the degree of protection, use the applicable connector cable for the connector type. Connector cables are ordered separately.
- Avoid parallel wiring with high-voltage or power lines in the same conduit, otherwise noise may cause malfunction and damage. When wiring is long, use a separate conduit for wiring.
- Use a cable of 0.3 mm<sup>2</sup> minimum core wires, then the cable can be extended up to 100m.



# 6. Installation Installing the Photoelectric Switch

 Do not install the SA1E photoelectric switches in an area where the switches are subject to the following conditions, otherwise malfunction and damage may be caused.

may be caused.
Inductive devices or heat source
Extreme vibration or shock
Large amount of dust
Toxic gases
Water, oil, chemicals
Outdoor

- Make sure to prevent sunlight, fluorescent light, and especially the fluorescent light of inverters from entering the receiver of the photoelectric switch directly. Keep the through-beam type receiver away from intense extraneous light.
- Interference prevention allows two SA1E switches to be mounted in close proximity. However, the through-beam type is not equipped with interference prevention. Maintain appropriate distance between the switches referring to the lateral displacement characteristics on pages 179, 180, and 181.
- Because the SA1E photoelectric switches are IP67 waterproof, the SA1E can be exposed to water. However, wipe water drops and smears from the lens and slit using a soft cloth to make sure of the best detecting performance.
- Polycarbonate or acrylic resins are used for optical elements. Do not use ammonia or caustic soda for cleaning, otherwise optical elements will be dissolved. To remove dust and moisture build-up, use soft dry cloth.
- Tighten the mounting screws (M3) to a torque of 0.5 N·m. Do not tighten the mounting screws excessively or hit the switch with a hammer, otherwise the protection degree cannot be maintained.

#### **Installing the Reflector**

- Use M4 mounting screws for the IAC-R5 reflector and M5 mounting screws for the IAC-R6 reflector. Tighten the mounting screws to a tightening torque of 0.5 N·m maximum. Mounting screws are not supplied with the switch.
- Use the M3 self-tapping screw, flat washer, and spring washer to tighten the IAC-R7 reflector to a torque of 0.5 to 0.6 N·m.
- While optional reflector mounting bracket IAC-L2 is not supplied with mounting screws or nuts, the IAC-L3 and IAC-L5 are supplied with mounting screws for mounting the reflector on the bracket.
- Reflector IAC-RS1 and IAC-RS2 can be installed directly on a flat surface using the adhesive tape attached to the back of the reflector. Before attaching the reflector, clean the board surface to ensure secure attachment.

#### Installing the air blower mounting block SA9Z-A02

- When installing the SA9Z-A02 on the SA1E photoelectric switch, use the attached M3 × 20 mounting screws and tighten to a torque of 0.5 N·m maximum.
- Do not use the mounting screw (M3 × 12) supplied with the mounting bracket (SA9Z-K01) to mount the SA1E photoelectric switches.
- The SA9Z-A02 cannot be used with the through-beam slits (SA9Z-S06 to S14).
- The air tube fitting (M5) can be installed to either the top or side. The air tube is not supplied.
- Close the unused port using the supplied air supply port plugging screw and gasket to a tightening torque of 1 to 2 N·m maximum. The recommended air pressure is 0.1 to 0.3 MPa.

#### Installing the background suppression (BGS) type

 This sensor can detect objects correctly when the sensor head is installed perpendicular to the moving object. Install the sensor head as shown below to minimize sensing errors.







### **SA1U Heavy Duty Photoelectric Sensors**

### **Key features:**

- Universal voltage
   AC Universal Type: 24 to 240V AC and 12 to 240V DC.
   DC Type: 12 to 24V DC.
- IP67 rated
- Four sensing methods: through-beam, polarized retro-reflective, diffuse-reflective, and background suppression.
- Mounting hole centers: 40, 50 to 55 mm
- Operation and stable LED indicators.
- SPDT contact for relay output type.
- Transistor output type has NPN and PNP open collector dual outputs.
- Interference prevention allows two units to be mounted in close proximity (except through-beam type).
- Spring-up terminal block structure enables easy wiring. Wiring can be extended to up to 100m using ø8 to ø10 mm round cables.





#### **Part Numbers**

Sensing Method	Detectable Object	Sensing Range	Power Voltage	Control Output	Time Delay Functions	Part No.	
T D		24 to 240V AC (50/60Hz	24 to 240V AC (50/60Hz)	Relay contact SPDT	Without	SA1U-T50M	
Through-Beam	Оподио	50m max.	12 to 240V DC	250V AC/3A, 30V DC/3A (resistive load)	With	SA1U-T50MT	
	Opaque	Julii IIIax.	12 to 24V DC	NDN/DND anan collector	Without	SA1U-T50MW	
<u> </u>			12 to 24V DC	NPN/PNP open collector	With	SA1U-T50MWT	
Polarized Retroreflective			24 to 240V AC (50/60Hz)	Relay contact SPDT	Without	SA1U-P07M	
roidiized hetiorellective	Opaque Mirror	7	12 to 240V DC	250V AC/3A, 30V DC/3A (resistive load)	With	SA1U-P07MT	
	surface	7m max.	12 to 24V DC	NPN/PNP open collector	Without	SA1U-P07MW	
888.▼					With	SA1U-P07MWT	
Diffuse			24 to 240V AC (50/60Hz) 12 to 240V DC	Relay contact SPDT 250V AC/3A, 30V DC/3A (resistive load)	Without	SA1U-D01M	
Dilluse .	Opaque	1			With	SA1U-D01MT	
= <b></b>	Transparent	1m max.	10 : 04// 00	24V DC NPN/PNP open collector	Without	SA1U-D01MW	
			12 to 24V DC		With	SA1U-D01MWT	
Background Suppression			24 to 240V AC (50/60Hz) 12 to 240V DC 2m max.	24 to 240V AC (50/60Hz)	Relay contact SPDT	Without	SA1U-B02M
	0	2		250V AC/3A, 30V DC/3A (resistive load)	With	SA1U-B02MT	
<u>↓</u>	Opaque 2m ma	ziń max.		AIDAL/DAID	Without	SA1U-B02MW	
<u> </u>			12 to 24V DC	NPN/PNP open collector	With	SA1U-B02MWT	

Communication

## **Specifications**

### **Universal Voltage Models**

Sensing Method	Through-Beam	Polarized Retroreflective	Diffuse	Background Suppression	
Part Number	SA1U-T50M SA1U-T50MT	SA1U-P07M SA1U-P07MT	SA1U-D01M SA1U-D01MT	SA1U-B02M SA1U-B02MT	
Power Voltage	24 to 240V AC (21.6 to 264V AC) 50/6	0Hz, 12 to 240V DC (10.8 to 264V DC) c	ompatible		
Power Consumption	Projector: 3 VA maximum Receiver: 3 VA maximum  3 VA maximum				
Control Output	Relay contact SPDT, switching capacity: 250V AC/3A (resistive load), 30V DC/3A (resistive load) Electrical life (minimum operations): 100,000 (NO contact), 50,000 (NC contact) Mechanical life (minimum operations): 50,000,000				
Minimum Applicable Load	5V DC, 10 mA minimum (reference value)				
Response Time	20 ms maximum				
Insulation Resistance	Between power and output terminals: 20 MΩ minimum (500V DC megger)				
Dielectric Strength	Between power and output terminals: 1500V AC, 1 minute, Between output terminals: 750V AC, 1 minute				
Weight (approx.)	Projector: 115g, Receiver: 130g 130g				

DC Pow	er Models					
Sensing Method		Through-Beam	Polarized Retroreflective	Diffuse-Reflective	Background Suppression	
Part Number		SA1U-T50MW SA1U-T50MWT	SA1U-P07MW SA1U-P07MWT	SA1U-D01MW SA1U-D01MWT	SA1U-B02MW SA1U-B02MWT	
Power Vo	ltage	12 to 24V DC (10 to 30V DC) ripple rat	e 10% p-p maximum			
Current Draw		Projector: 20 mA maximum Receiver: 25 mA maximum	30 mA maximum	30 mA maximum		
	Type	NPN, PNP open collector (dual output)				
Control	Load Current	NPN: 100 mA maximum, PNP: 100 mA maximum				
Output	Applied Voltage	30V DC maximum				
	Voltage Drop	NPN: 2.4V maximum, PNP: 2.4V maximum				
Response	e Time	1 ms maximum				
Insulation Resistance		Between live and dead parts: 20 MΩ minimum (500V DC megger)				
Dielectric Strength		Between live and dead parts: 1000V A	live and dead parts: 1000V AC, 1 minute			
Weight (a	approx.)	Projector: 105g, Receiver: 110g	110g			



### **Common Specifications**

Sensing Method	Through-Beam	Polarized Retroreflective	Diffuse	Background Suppression
Sensing Distance	50m maximum	0.2 to 7m (when using supplied reflector IAC-R5)	1m maximum (200 × 200 mm white mat paper)	0.2 to 2m (200 × 200 mm white mat paper)
Preset Distance		_		0.4 to 2m (200 $\times$ 200 mm white mat paper)
Detectable Object	Opaque	Opaque/Mirror surface	Opaque/Transparent	Opaque
Hysteresis	_	_	20% of sensing distance max.	15% of sensing distance max.
Operation Mode	Light ON or Dark ON (mode selector)			
Control Output	[Projector] Power LED: Green [Receiver] Operation LED: Yellow Stable LED: Green	Operation LED: Yellow Stable LED: Green		Operation LED: Yellow
Light Emitting Element	Infrared LED (870 nm)	Red LED (660 nm)	Infrared LED (870 nm)	
Sensitivity Adjustment	1-turn control knob			8-turn control knob
Extraneous Light Immunity	Sunlight: 10,000 lux maximum, Incand	descent lamp: 5,000 lux maximum		
Vibration Resistance	Damage limits: 10 to 55 Hz, amplitude	e 1.5 mm, 30 minutes in each axis		
Shock Resistance	Damage limits: 500 m/s <sup>2</sup> , 3 shocks ea	ch in 6 axes 3 consecutive times		
Operating Temperature	-25 to +60°C (no freezing), storage te	mperature: -40 to +70°C		
Operating Humidity	35 to 85% RH (no condensation), store	age humidity: 35 to 85% RH		
Connection Method	Terminal block with M3 spring-up scre	ews		
Applicable Cable	Outside diameter ø8 to ø10 mm (core	0.3 to 0.75 mm <sup>2</sup> )		
Cable Extension	Extendable up to 100m with a cabtyre cable of 0.3 mm <sup>2</sup> minimum			
Housing Material	PBT (indicator cover: PC)			
Lens Material	PC/PET	PMMA	PC/PET	
Degree of Protection	IP67 (IEC/EN60529)			

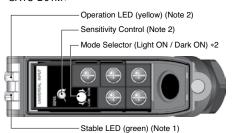
### **Time Delay Specifications**

Sensing Method	Through-Beam	Polarized Retroreflective	Diffuse	Background Suppression		
Type No.	SA1U-T50MT SA1U-T50MWT	SA1U-P07MT SA1U-P07MWT	SA1U-D01MT SA1U-D01MWT	SA1U-B02MT SA1U-B02MWT		
Time Range	0.1 to 5.0 sec (adjusted with the 1-turn control knob)					
Time Delay Function	One shot, ON delay, OFF delay, and normal (no delay limit operation) modes					
Temperature Effect of Time Delay	±10% maximum of the time delay for 20°C temperature rise within the operating temperature range					
Repetitive Accuracy of Time Delay	±1.0% maximum of the time delay for repetitive inputs at 10 seconds or more					

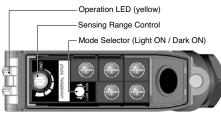
Without Time Delay

Without Time Delay

#### Part Numbers SA1U-T50M\* SA1U-P07M\* SA1U-D01M\*



SA1U-B02M\*

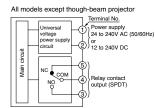


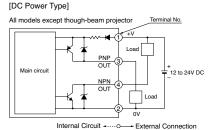
- 1. Power LED for through-beam projector
- 2. Not available on through-beam projector

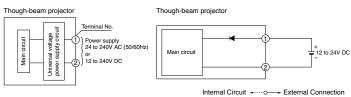
#### **Descriptions**

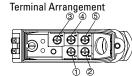
#### Output Circuit / Connection Diagram

[Univervsal Voltage Type]

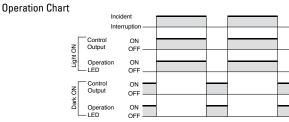








\*Terminal \$\infty\$ not available on DC power types.



Output Circuit / Connection Diagram
See the "Output Circuit / Connection Diagram" diagram above.

#### **Terminal Arrangement**

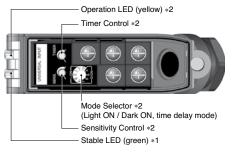
See the "Terminal Arrangement" diagram above.

#### Operation Chart

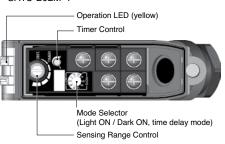
Operation Chart					
0	peration Mode	Delector	Incident Interruption Interrupt		
	OFF delay	0	ON CFF T		
NO T	Normal	1	ON OFF		
Light	One shot	2	ON OFF T		
	ON delay	3	ON T		
	OFF delay	4	ON OFF		
NO NO	Normal	5	ON OFF		
Dark ON	One shot	6	ON OFF		
	ON delay	7	ON CFF		
Light ON	Normal	8	ON H		
	INUITIAI	9	OFF		

#### Part Numbers

SA1U-T50M\*T SA1U-P07M\*T SA1U-D01M\*T



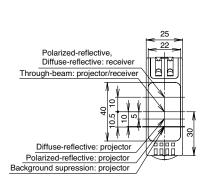
#### SA1U-B02M\*T

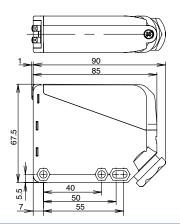


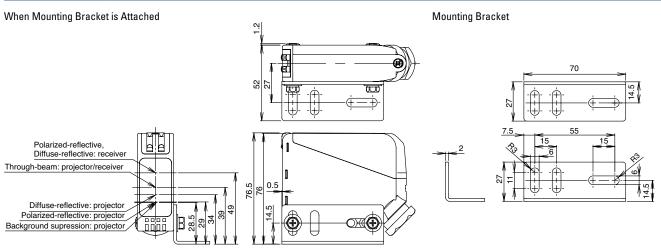
- 1. Power LED for through-beam projector
- 2. Not available on through-beam projector



### **Dimensions (mm)**





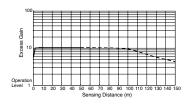


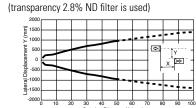
#### **Characteristics (Typical)**

Through-beam SA1U-T50M

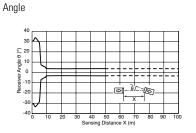
Excess Gain

(transparency 1% ND filter is used)



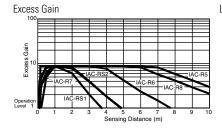


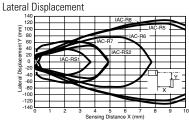
Lateral Displacement

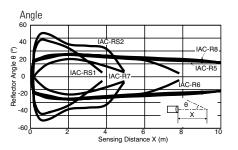


Polarized Retroreflective

SA1U-P07M\*



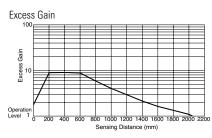


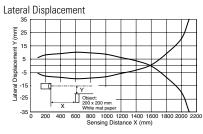


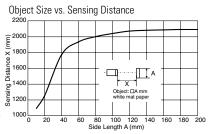
Communication

### **Characteristics (Typical)**



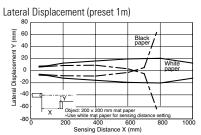


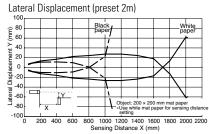


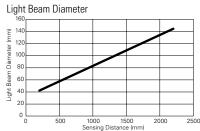


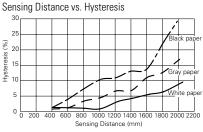
**Background Suppression** 

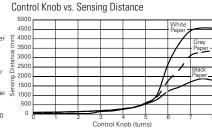
SA1U-B02M\*

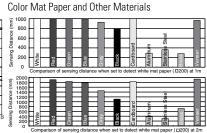








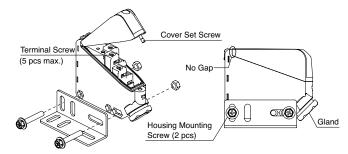




#### Instructions

#### Installation

Make sure that there are no gaps between the cover and the housing as shown in the diagram below.



To maintain waterproof characteristics, tighten the screws within the range of the recommended tightening torque.

Excessive tightening may cause damage.

#### **Screw Tightening Torque**

Screw	Recommended Tightening Torque (N·m)
Terminal screw	0.6 to 1.0
Gland	4.0 to 6.0
Cover set screw	0.5 to 0.8
Housing mounting screw	0.8 to 1.2

#### **Notes**

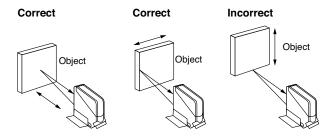
- When installing photoelectric switches, take into consideration the reflecting light from the floor or walls as it may affect sensing of through-beam and background suppression types.
- Make sure to prevent sunlight, fluorescent light, and fluorescent light of inverters from entering the receiver of the photoelectric switch directly. Keep the through-beam type receiver away from intense extraneous light.

- When installing SA1U photoelectric switches, do not tighten the mounting screws excessively or hit the switch with a hammer, otherwise the protection degree cannot be maintained.
- Make sure that the supply voltage is within the rated values.
- When using a switching regulator, be sure to ground the FG (frame ground) terminal.
- To suppress a transient state at start-up, a circuit to turn off the output is installed (universal voltage type: 50 ms, DC power type: 100 ms). The timer will start after resetting the off output.
- To meet European Union Low Voltage Directives, install an EN approved fuse on the outside of the power terminal or output terminal of the universal voltage type SA1U photoelectric switches.
- Attach the cover properly to maintain waterproof characteristics.
- Interference prevention allows two SA1U photoelectric switches to be mounted in close proximity. However, the through-beam type is not equipped with interference prevention. Maintain appropriate distance between the switches referring to the lateral displacement characteristics on pages 191 and 192.
- Polycarbonate or acrylic resins are used for optical elements. Do not use ammonia or caustic soda for cleaning, otherwise optical elements will dissolve.
   To remove dust and moisture build-up, use soft dry cloth.
- When mounting the reflector, do not tighten the mounting screws excessively, otherwise the screw hole of the reflector may be damaged.
- Use M4 mounting screws for the IAC-R5 and IAC-R8 reflectors and M3 mounting screws for the IAC-R6 reflector. Tighten the mounting screws to a tightening torque of 0.5 N·m maximum.
- Use the M3 self-tapping screw, flat washer, and spring washer to tighten the IAC-R7 reflector to a torque of 0.5 to 0.6 N·m. While optional reflector mounting bracket IAC-L2 is not supplied with mounting screws or nuts, the IAC-L3 and IAC-L5 are supplied with mounting screws for mounting the reflector on the bracket.
- IAC-RS1 and IAC-RS2 reflectors can be installed directly on a flat surface
  using the adhesive tape attached to the back of the reflector. Before attaching
  the reflector, clean the surface to ensure secure attachment.



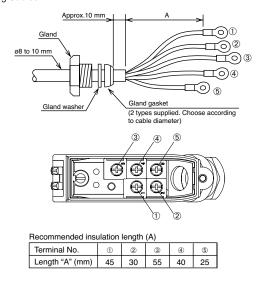
#### **Installing the Background Suppression (BGS) Model**

Install the sensor head as shown below to minimize sensing errors.



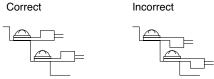
#### Wiring

Connecting Cables

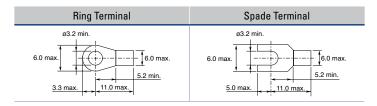


- Connect the cables to the correct terminal number. Connect the lower terminal screws first.
- Attach the cover and secure with the set screw. To maintain waterproof and dustproof characteristics, use cabtyre cables (do not use soft cables as it may fall out) with ø8 to ø10 mm diameter. Install the attached gland gasket and washer and tighten the gland securely. For the small gland gasket, use a cable with ø8 to ø10 mm diameter. For the large gland gasket, use a cable with ø9 to ø10 mm diameter. The cable sheath should be 10 mm approx. Make sure that the gland washer fits in the groove of the gasket.
- When wiring, make sure that the power is turned off.
- Incorrect wiring may cause damage to the internal circuit.
- Avoid parallel wiring with high-voltage or power lines (especially inverters) in the same conduit, otherwise noise may cause malfunction and damage.
- When wiring is long or may be affected by power lines, use a separate conduit for wiring.
- Use a cable of 0.3 mm<sup>2</sup> minimum core wires. The cable can be extended up to 100m. For DC power types, voltage drop due to resistance of the cable lead wire should be taken into consideration.

 When using crimp terminals, make sure that the terminals do not come into contact with adjacent terminals. For correct installation, see the figure below.



#### **Dimension of Applicable Crimping Terminals**

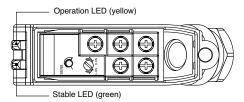




Dimensions in mm

- When using insulation for ring terminals, use an insulating sheath.
- Install the insulation sheath to the crimp part before wiring.
- Only one crimp terminal can be connected per terminal.

#### **Indicator and Output Operation**



The operation LED turns on (yellow) when the control output is on. The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the SA1U photoelectric switch after the stable LED is on.

See the table below.

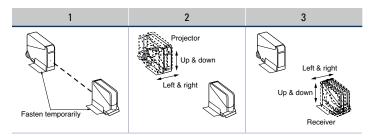
Light Receiving	Stable LED	Operation LED (yellow)/ Control Output		
Status	(green)	Light ON Dark O		
Stable Incident	Stable Incident ON		OFF	
UnstableIncident	OFF	ON	OH	
Unstable Interruption	UFF	OFF	ON	
Stable Interruption	able Interruption ON		UN	



#### **Optical Axis Alignment (Light ON)**

## 1. Through-Beam Type

Fasten the receiver temporarily. Place the projector facing the receiver. Move the projector up, down, right and left to find the range where the operation LED turns on. Fasten the projector in the middle of the range. Next, move the receiver up, down, right, and left in the same manner and fasten in the middle of the range where the operation LED turns on. Make sure that stable LED turns on at stable incident and stable interruption.



## Sensitivity Adjustment (except Background Supression)

- Referring to the table below, adjust the sensitivity of the SA1U photoelectric switch when necessary, such as when the through-beam type is used to detect small or translucent objects or the reflective type is affected by background. The table explains the status of operation LED when the operation mode is set to light ON.
- After adjusting the sensitivity, make sure that stable LED turns on at stable incident and stable interruption.
- Sensitivity is set to the maximum at the factory before shipment. When adjusting the sensitivity, use the screwdriver supplied with the SA1U photoelectric switch to turn the control as shown below, to a torque of 0.03 N·m maximum.

Step	Photoelectric Switch Status	Adjusting Procedur	
1	Receiving light Through-beam, polarized reflective: No object detected Diffuse reflective: Object detected	A max.	Turn the control counterclockwise to the minimum. Then turn clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2	Light is interrupted Through-beam, polar- ized reflective: Object detected Diffuse reflective: No object detected	A B B min. max.	At interruption status, turn the control clockwise from point A, until the operation LED turns on (turns off with dark ON type) (point B).  If the operation LED does not turn on (turn off with dark ON type) even though the control has reached the maximum, set the maximum position as point B.
3	_	A C B B min. max.	Set the middle point between point A and B as point C.

#### 2. Polarized Retroreflective

Install the reflector perpendicularly to the optical axis. Move the SA1U photo-electric switch up, down, right, and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Polarized retroreflective type can be installed also by finding the position where the reflection of projected red light is most intense, while observing the reflection on the reflector from behind the switch. Make sure that stable LED turns on at stable incident and stable interruption.

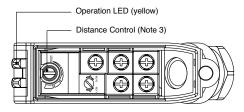
#### 3. Diffuse-Reflective

Place the SA1U photoelectric switch where the switch can detect an object. Move the switch up, down, right, and left to find the range where the operation LED tuns on. Fasten the switch in the middle of the range. Make sure that stable LED turns on at stable incident and stable interruption.

#### **Adjustment of Sensing Range for Background Suppression**

When adjusting the sensing range, follow the instruction below.

Step	Distance Control	Adjusting Procedure
1	DIST.	Install the photoelectric switch and the object firmly. Turn the control counterclockwise until the operation LED turns off (turns on with dark ON type). From this point, turn the control clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2	B DIST.	Remove the object, and confirm that the operation LED turns off (turns on with dark ON type). Turn the control clockwise until the operation LED turns on (detecting the background) (turns off with dark ON type) (point B).
3	B DIST. A	Set the middle point between point A and B as point C. <sup>2</sup>





- When the background distance is too far and not detected, turn the control 360°, and set the point as point C.
- Because the control is multi-turn, it may take more than one turn to move from point A to point B.
- 3. Turning the control clockwise lengthens the sensing distance.
- Background suppression (BGS) type is not provided with a stable LED.

## Fiber Optic Analog: SA1C-FK



## Key features:





- High-speed, miniature photoelectric sensors with analog (4 20mA) and digital output
- Senses gradual color changes
- Available in red or green LEDs
- Through-beam and reflected-light sensing available
- Ideal for either color mark applications or simple presence and absence applications requiring analog output
- · Compact size allows for DIN rail mounting
- Fiber optic units available to address specific application needs
- Simple to install
- IP66 protection rating

Built on the foundation of SA1C-F, SA1C-FK is ideal for either color mark applications or simple presence and absence applications requiring analog output.

Featuring analog and digital output, this sensor comes in through-beam or reflected-light sensing styles.

#### **Part Numbers**

Function	Light Source Element	Output	Part Number
	Red LED	A. I NDV	SA1C-FK3
	Green LED	Analog output + NPN output	SA1C-FK3G

For information on accessories, see page 203.



Function is determined by the fiber optic unit used.



## **Specifications**

		SA1C-FK3	SA1C-FK3G
Light Source Floment	Red LED	√	-
Light Source Element	Green LED	-	√
Sensing Distance	Depends on the fiber unit (see page 204)	√	√
Power Voltage	12 to 24V DC (Operating voltage: 10 to 30V DC) ripple 10% maximum	√	√
Current Draw	80mA maximum	√	√
Analog Current Output	4 to 20mA, 5V DC maximum <sup>1</sup>	√	V
Digital Output	NPN open collector 30V DC, 100mA maximum,1.5V maximum with short circuit protection	√	√
Operation Mode	Dark ON (connect MODE line to GND line) Light ON (connect MODE line to power line)	√	√
Response	0.5ms maximum <sup>2</sup>	√	√
Indicator	Operation LED: Red, Stable LED: Green	√	V
Detectable Object	Translucent object, opaque object	√	√
Hysteresis	20% maximum (using reflex fiber unit)	√	V
Sensitivity	4-turn adjustment	√	√
Operation Point Control	1 turn	√	V
Receiver Element	Photo diode	√	√
Operating Temperature	-25 to +55°C (performance will be adversely affected if the sensor becomes coated with ice)	√	√
Storage Temperature	−30 to +70°C (performance will be adversely affected if the sensor becomes coated with ice)	√	√
Operating Humidity	35 to 85% RH (avoid condensation)	√	√
Extraneous Light Immunity	Sunlight: 10,000 lux maximum; Incandescent light: 3,000 lux (at the receiver)	√	√
Noise Resistance	Normal mode: 500V (50ns to 1µs, 100Hz: Using a noise simulator) Common mode: 300V (50ns to 1µs, 100Hz: Using a noise simulator)	√	√
Insulation Resistance	Between live and dead parts: $20M\Omega$ minimum, with 500V DC megger	√	V
Dielectric Strength	Between live and dead parts: 1,000V, 1 minute	√	√
Vibration Resistance	Damage limits: 10 to 55Hz; Single amplitude: 0.75mm 20 cycles in each of 3 axes	√	√
Shock Resistance	Damage limits: 500 m/sec <sup>2</sup> 10 cycles in each of 3 axes	√	√
Degree of Protection	IP66—IEC Pub 529	√	V
Cable	Ø4.4mm 5-core vinyl cabtyre cable 0.2mm², 6'—6-3/4" (2m) long	√	V
Material	Housing: PBT	√	V
Accessories	Mounting bracket, adjusting screwdriver, load resistor (249 $\Omega$ ) for converting analog amperage to voltage (1 to 5V)	<b>√</b>	√
Interference Prevention	Up to 2 units can be installed in close proximity. For analog output, interference prevention is not possible.	<b>√</b>	√
Weight	Approximately 75g	√	√

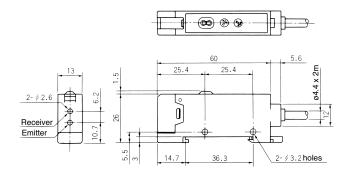




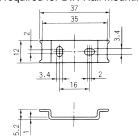
- 1. Analog current output specification is based on the power voltage range from 12 to 24V DC (±10%).
- Use the attached resistor (249Ω, 1/4W) as a load resistance for converting analog output to voltage.

  2. Response time for analog current output is between 10% and 90% of the rise or fall of the voltage signal when using a 249Ω resistor.

## **Dimensions (mm)**

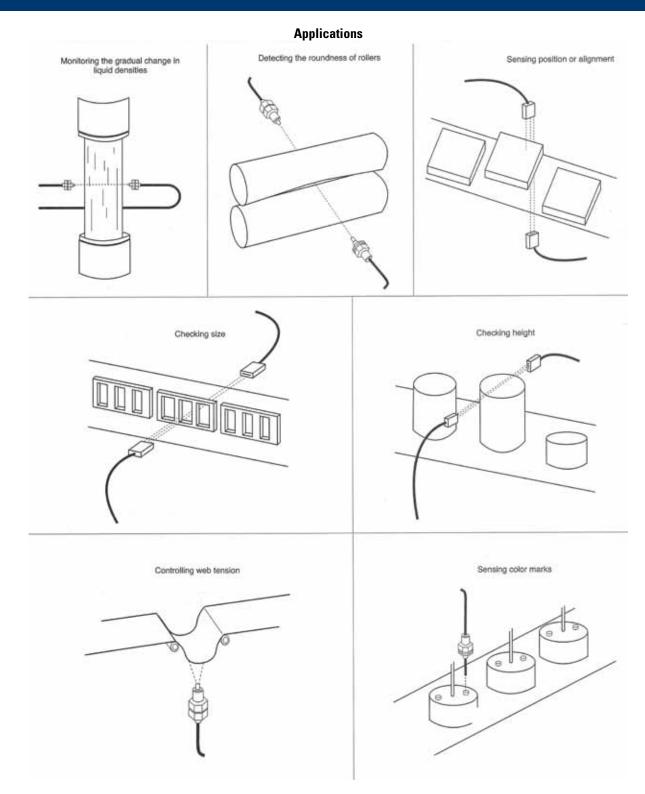


#### Panel Mounting Bracket (attachment) Not required for DIN Rail mounting



## Mounting Hole Layout





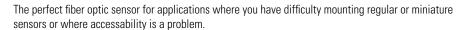


## **High-speed Fiber Optic: SA1C-F**



#### **Key features:**

- Ideal for remote sensing applications
- Featuring quick-connect cable and easy-insert fiber optic units for simple installation
- Through-beam and reflected-light sensing available
- Sensing range up to 7.09" (180mm) for throughbeam sensors
- Dual outputs: Select NPN and PNP transistor outputs or NPN transistor output combined with a self-diagnostic output
- Outputs selectable for light on or dark on
- High-speed, 50µs response time
- Featuring variable off-delay (0 to 100msec) and finetune sensitivity adjustment
- Stable LED makes alignment easy
- Red or green LEDs available for detecting color marks
- Mount on a 35mm DIN rail



Available in through-beam and retro-reflective models, the built-in variable off-delay (0 - 10ms) can help you bring your complete system in tune.

The 50µs response time ensures detection of fast moving targets in a high-speed manufacturing environment where speed counts.



## **Part Numbers**

Function	Amplifier	Outnut	Light	Dagnanaa	Through-Beam L	Jnits	Diffuse-Reflected U	Jnits
Function	Ampimer	Output	Source	Response	Part Number	Range	Part Number	Range
	SA1C-FN3E (Cable) SA1C-FN3EC (Quick-Connect)	30V DC NPN transistor: 100mA (maximum) Self-diagnostic: 50mA (maximum)	_ Standard Red LED speed: 0.5 ms	SA9F-TS: Ø0.16" (M4) Straight SA9F-TC: Ø0.16" (M4) Coiled SA9F-TT: Ø0.12"	180mm (7.09") 150mm (5.91") 50mm (1.97")	SA9F-DS: ø0.24" (M6) Straight SA9F-DC: ø0.24" (M6) Coiled SA9F-DD: ø0.24" (M6) Coaxial	60mm (2.36") 25mm (0.98") 60mm (2.36") 20mm (0.79")	
	SA1C-FD3F (Cable) SA1C-FD3FC (Quick-Connect)	30V DC NPN transistor: 100mA (maximum) PNP transistor: 200mA (maximum)			(M3) Straight SA9F-TM: ø0.16" (M4) Multicore SA9F-TH: Heat-resistant glass fiber SA9F-TL: Side view	150mm (5.91") 100mm (3.94") 40mm (1.57")	SA9F-DT: ø0.12" (M3) Straight SA9F-DM: ø0.01" (0.26mm) Multicore SA9F-DH: Heat-resistant glass fiber SA9F-DL: Side view	60mm (2.36") 27mm (1.06") 10mm (0.39")
	SA1C-FN3EG (Cable) SA1C-FN3EGC (Quick-Connect)	30V DC NPN transistor: 100mA (maximum) Self-diagnostic: 50mA (maximum)		Standard speed: 0.5 ms	SA9F-TS: Ø0.16" (M4) Straight SA9F-TC: Ø0.16" (M4) Coiled SA9F-TT: Ø0.12" (M3) Straight SA9F-TM: Ø0.16" (M4) Multicore SA9F-TH: Heat-resistant glass fiber SA9F-TL: Incompatible with green LED	SA9F-DD: ø0.24" 5mm (0.20") (M6) Coaxial	(M6) Straight SA9F-DC: Incompatible with green LED SA9F-DD: Ø0.24" (M6) Coaxial	7mm (0.28") N/A 7mm (0.28")
	SA1C-FD3FG (Cable) SA1C-FD3FGC (Quick-Connect)	30V DC NPN transistor: 100mA (maximum) PNP transistor: 200mA (maximum)	Green LED			14mm (0.55") 8mm (0.31") N/A	SA9F-DT: Incompatible with green LED SA9F-DM: ø0.01" (0.26mm) Multicore SA9F-DH: Incompatible with green LED SA9F-DL: Incompatible with green LED	N/A 4mm (0.16") N/A N/A
	SA1C-F1N3E (Cable) SA1C-F1N3EC (Quick-Connect)	30V DC NPN transistor: 100mA (maximum) Self-diagnostic: 50mA (maximum)		High- speed: 50 µs	SA9F-TS: Ø0.16" (M4) Straight SA9F-TC: Ø0.16" (M4) Coiled SA9F-TT: Ø0.12" (M3) Straight SA9F-TM: Ø0.16" (M4) Multicore SA9F-TH: Heat-resistant glass fiber SA9F-TL: Side view	50mm (1.97") 40mm (1.57") 15mm (0.59")	SA9F-DS: ø0.24" (M6) Straight SA9F-DC: ø0.24" (M6) Coiled SA9F-DD: ø0.24" (M6) Coaxial SA9F-DT: ø0.12"	20mm (0.79") 7mm (0.28") 20mm (0.79")
	SA1C-F1D3F (Cable) SA1C-F1D3FC (Quick-Connect)	30V DC NPN transistor: 100mA (maximum) PNP transistor: 200mA (maximum)	Red LED			40mm (1.57") 30mm (1.18") 13mm (0.51")	(M3) Straight SA9F-DM: Ø0.01" (0.26mm) Multicore SA9F-DH: Heat-resistant glass fiber SA9F-DL: Side view	6mm (0.24") 18mm (0.71") 7mm (0.28") 3mm (0.12")

Function is determined by the fiber optic unit used.

For information on accessories, see page 203.



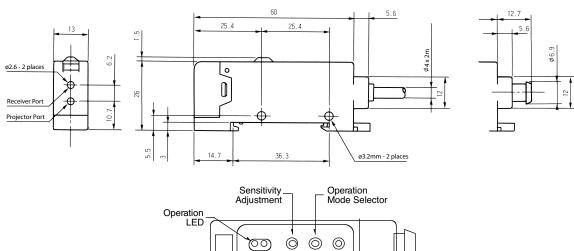
## **Specifications**

					SA1C-FN, -FD (Standard Speed)	SA1C-F1N, -F1D (High-speed)
	Power Voltag	е	12V to	24V DC	√	√
	Operating Vol	tage	10V to	30V DC, ripple 10% (maximum)	√	√
	0 10		30mA (	maximum)	√	-
	Current Draw	'	40mA (	maximum)	_	V
	Operating Temperature		Fiber o	er only: -25° to +55°C ptic cords (except heat-resistant types): -40° to +70°C esistant fiber optic cords: -40°C to +350°C ice coating)	V	V
	(avoid ice coating)  Operating Humidity 35 to 85% RH (avoid co		35 to 8	5% RH (avoid condensation)	√	V
	Extraneous Li Immunity	ght	surface	nt: 10,000 lux (maximum); Incandescent light: 3,000 lux (maximum) on receiver — defined as incident or unwanted light received by a sensor, unrelated to the ce or absence of the intended object	<b>√</b>	√
General Specifications	Material		Fiber of polyeth Heat-re	er only: PBT resin (housing) with polycarbonate lens ptic cords (except heat-resistant types): Nickel-plated brass (sensing head), nylene-covered PMMA (cord), and SUS304 stainless (sleeve) esistant fiber optic cords: SUS 304 stainless (sensing head) and SUS spiral tube glass fiber cord	V	V
eral Sp	Degree of Protection			- IEC Pub 529, sensors rated IP66 are dust-tight, water-resistant, and perform best not subjected to heavy particle or water blasts	<b>√</b>	<b>√</b>
Ger	<b>Connection</b> Conne		Connec	type: 0.2mm²; Vinyl cabtyre cable #24 AWG, 6'—6-3/4' (2m) long stor type: Ø 0.31" (8mm) 3- or 4-pin connector ordered separately for quick connect sensors)	V	V
	Light Source		Red or	green LED (pulse-modulated)	√	$\checkmark$
	Output PNP tr		PNP tra	ansistor: 30V DC (1.2V residual), 100mA (maximum) ansistor: 30V DC (2.0V residual), 200mA (maximum) agnostic: 30V DC (1.2V residual), 50mA (maximum)	V	<b>√</b>
	D		0.5ms (	(maximum)	√	-
	Response		50µs (n	naximum)	_	√
	Off Delay		0 to 10	0 ms (adjustable)	√	√
	Sensitivity		4-turn a	adjustment	√	√
	Ronding Radius		SA9F-T	ptic cord (except SA9F-TT, -DT, -TL, and -DL): 1"R (25mm); Sleeve: 0.39"R (10mm) T and -DT: 0.59"R (15mm); Sleeve: 0.39"R (10mm) 'L and DL: 0.59"R (15mm); Sleeve: Unbendable	<b>√</b>	V
	Operation Mo	de		Light on or dark on (selectable by switch on amplifier)	√	$\sqrt{}$
	Indicator			Operation indicator: Red LED (out)	√	√
	iliulcatoi			Stable level indicator: Green LED (stable)	$\sqrt{}$	$\checkmark$
		Norma	Mode	500V	√	-
	Naina	IVOITII	IVIOUE	300V	_	√
ons	Noise Resistance	Commo	n	300V	√	-
icati		Mode		150V	_	V
ecif		Pulse V	Vidth	50ns –1μs, 100Hz (using a noise simulator)	√	$\sqrt{}$
n Sp	Storage Temp	erature		-30 to +70°C (avoid freezing)	√	√
Function Specifications	Insulation Re			20M minimum with 500V DC megger (between live & dead parts)	√	√
고	Dielectric Str	ength		1000V, 1 minute (between live & dead parts)	√	√
	Vibration Res	istance		Damage limits: 10 – 55Hz Amplitude: 1.5mm p-p, 20 cycles in each of 3 axes crossed (one cycle = 5 minutes)	V	√
	Shock Resista	ance		Damage limits: 500m/s² (approximately 49G), 10 shocks in each of 3 axes	√	V
	Weight			Cable type: Approximately 75g Quick-connect type: Approximately 30g	V	√





## **Dimensions (mm)**



Off Delay Selector

## **Detecting Color Marks**

	Background Color										
Color of Mark	White	Yellow	Chartreuse	Orange	Red	Magenta	Turquoise	Blue	Violet	Green	Black
White	-	*	<b>*</b>	*	*	•	<b>*</b>	•	•	<b>*</b>	<b>♦</b>
Yellow	*	-	<b>*</b>	*	*	*	•	•	•	•	<b>*</b>
Chartreuse	•	•	-			*		•	*	•	<b>♦</b>
Orange	*	*		-	-	*		•	•	•	•
Red	*	*		-	-			•	•	•	<b>*</b>
Magenta	<b>*</b>	*	*	*		-			_		•
Turquoise	<b>*</b>	•					-		•	*	<b>♦</b>
Blue	<b>*</b>	•	•	<b>*</b>	<b>*</b>			-			
Violet	<b>*</b>	•	*	•	<b>*</b>	-	•		-		
Green	•	•	<b>*</b>	•	<b>*</b>		*			-	
Black	•	•	•	•	•	•	•				_

Stable LED

- □ = Use Red LED

   = Use Green LED

   = Use Red or Green LED
- -= Not Detectable

## **Accessories**

**Sensors** 

## Reflectors

Appearance	Item	Use with	Part Number
$\langle  \rangle$	Standard reflector		IAC-R5
	Small reflector		IAC-R6
2000	Large reflector		IAC-R8
-2.	Narrow (rear/side mounting)	SA1E	IAC-R7M
	Narrow (side mounting)		IAC-R7S
	Narrow (rear mounting)		IAC-R7B
	Tape (35 x 40mm)		IAC-RS1
	Tape (70 x 80mm)		IAC-RS2
F000000	Standard		IAC-R9
	Small	SA1E-X	IAC-R10
	Ultra-small		IAC-R11

#### Brackets

Appearance	Item	Use with	Part Number
	Vertical mounting bracket		SA9Z-K01
4	Horizontal mounting bracket		SA9Z-K02
	Cover mounting bracket		SA9Z-K03
A CONTRACTOR	Back mounting bracket	SA1E	SA9Z-K04
	Reflector mounting bracket	O/TIE	IAC-L2
	Reflector mounting bracket		IAC-L3
photo not available	Reflector mounting bracket		IAC-L5

## Slits

Appearance	Item	Slit Size	Use with	Part Number	Min. Order Oty	
		0.5mm x 18mm		SA9Z-S06		
	Vertical slit	1.0mm x 18mm		SA9Z-S07		
	one	2.0mm x 18mm	SA1E	SA9Z-S08		
1	Horizontal slit	0.5mm x 6.5mm		SA9Z-S09		
		1.0mm x 6.5mm		SA9Z-S10	2	
-		2.0mm x 6.5mm		SA9Z-S11		
		ø0.5mm		SA9Z-S12		
	Round slit	ø1.0mm		SA9Z-S13		
		ø2.0mm		SA9Z-S14		

## **Connector Cables** (for connector model sensors)

Appearance	Number of Core Wires	Type & Length	Use with	Part No.
		Straight, 2m		SA9Z-CM8K-4S2
		Straight, 5m		SA9Z-CM8K-4S5
0	4	Right angle, 2m	SA1E	SA9Z-CM8K-4L2
		Right angle, 5m		SA9Z-CM8K-4L5
		2m	SA1C-F	SA9C-CA4D2
	4	5m		SA9C-CA4D5
photo not available	4	2m		SA9C-CA4D2S
		5m		SA9C-CA4D5S

## **Air Blower Mounting Blocks**

Appearance	Item	Use with	Part Number
	Air blower mounting block	SA1E	SA9Z-A02

## **Sensitivity Control Screwdriver**

Item	Part No.	Package Quantity
Sensitivity Control Screwdriver		
	SA9Z-AD01	1

OI Touchscreens

Automation Software

Power Supplies

## Diffuse-Reflected Light Fiber Optic Units - SA9F

Appearance	Part Number	Description	Use with	Range
	SA9F-DS31 No sleeve SA9F-DS32 3.54" (90mm) sleeve SA9F-DS33 1.77" (45mm) sleeve	Straight: Two fibers ø1mm (0.04") Threaded mount: ø6mm (M6) Detects: ø0.03mm (0.0012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	60mm (2.36") 7mm (0.28")
	SA9F-DC31 No sleeve SA9F-DC32 3.54" (90mm) sleeve SA9F-DC33 1.77" (45mm) sleeve (All three not compatible with green LED)	Coiled: Two fibers ø1mm (0.04") Threaded mount: ø6mm (M6) Detects: ø0.03mm (0.0012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	25mm (0.98") —
	SA9F-DT11 No sleeve SA9F-DT12 3.54" (90mm) sleeve SA9F-DT13 1.77" (45mm) sleeve (All three not compatible with green LED)	Straight: Two fibers ø0.5mm (0.02") Threaded mount: ø3mm (M3) Detects: ø0.03mm (0.0012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	20mm (0.78") —
	SA9F-DD31	Coaxial: Core ø1mm (0.04") + 16 fibers: ø0.26mm (0.01") Threaded mount: ø6mm (M6) Detects: ø0.03mm (0.0012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	60mm (2.36") 7mm (0.28")
	SA9F-DM74 1 row = 32 fibers SA9F-DM75 2 rows = 16 each (Not compatible with green LED)	Multicore: 32 fibers ø0.26mm (0.010") Detects: ø0.06mm (0.0024") minimum object	SA1C-FK SA1C-FK3G SA1C-F (not compatible with SA9F-DM75, SA9F-DM76)	60mm (2.36") 4mm (0.16")
	SA9F-DH21 No sleeve SA9F-DH22 3.54" (90mm) sleeve (Both not compatible with green LED)	Heat-resistant glass: Two fibers Ø0.7mm (0.03") Threaded mount: Ø4mm (M4) Detects: Ø0.03mm (0.0012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	27mm (1.06" ) —

Barriers

Communication



## Through-Beam Fiber Optic Units - SA9F

Appearance	Part Number	Description	Amplifier	Range
***	SA9F-TS21 No sleeve SA9F-TS23 1.77" (45mm) sleeve	Straight fiber: ø1mm (0.04") Threaded mount: ø4mm (M4) Detects: ø0.3mm (0.012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	180mm (7.09") 16mm (0.63")
	SA9F-TC21 No sleeve	Coiled fiber: ø1mm (0.04") Threaded mount: ø4mm (M4) Detects: ø0.3mm (0.012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	150mm (5.91") 14mm (0.55")
	SA9F-TT11 No sleeve	Straight fiber: ø0.5mm (0.02") Threaded mount: ø3mm (M3) Detects: ø0.15mm (0.006") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	50mm (1.97") 5mm (0.2")
	SA9F-TM21 No sleeve SA9F-TM22 3.54" (90mm) sleeve SA9F-TM23 1.77" (45mm) sleeve 16 fibers (cluster)	Multicore: ø0.26mm (0.010") Threaded mount: ø4mm (M4) Detects: ø0.3mm (0.012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	150mm (5.91") 14mm (0.55")
No to	SA9F-TM74 16 fibers in one row	Multicore: 16 fibers (one row) Ø0.26mm (0.010") Detects: Ø0.06mm (0.0024") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	150mm (5.91") 14mm (0.55")
	SA9F-TH21 No sleeve SA9F-TH22 3.54" (90mm) sleeve	Heat-resistant glass fiber: ø1mm (0.04") Threaded mount: ø4mm (M4) Detects: ø0.3mm (0.012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	100mm (3.94") 8mm (0.31")

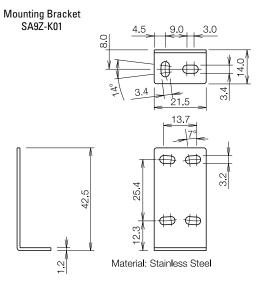
**Sensors** 

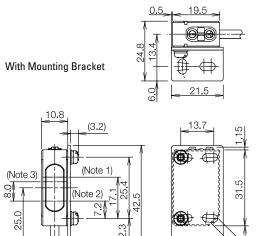


Miscellaneous Accessories			
Description	Use with		Part Number
Fiber cutter	All fiber units except heat resistant	HxLxD: 23x 45 x 8mm (0.91" x 1.77" x 0.31") Included with fiber units; order replacement only	SA9Z-F01
Set of 2 easy-insert adaptors	SA9F-TT, SA9F-TL, SA9F-DT, and SA9F-DL	ø2.2 x 24mm long (ø0.087" (OD) x 0.945") Included with applicable fiber optic units; order replacement set only	SA9Z-F02
Lens attachment for long-range detection of opaque objects, minimum size: Ø 0.14" (3.5mm)	SA1C-F through-beam fiber unit only		_ SA9Z-F11
	Sensing ranges: Standard speed red LED: SA9F-TS21: 1.3m (4' – 3-3/16") SA9F-TC21: 1m (3' – 3-3/8") 0.1m (3.94") SA9F-TM21: 1.05m (3' – 5-3/8")		
	Sensing ranges: Standard speed green LED: SA9F-TS21: 0.135m (5.31") SA9F-TC21: 0.1m (3.94") SA9F-TM21: 0.13m (5.12")		
	Sensing ranges: High-speed red LED: SA9F-TS21: 0.4m (5.75") SA9F-TC21: 0.3m (1.81") SA9F-TM21: 0.38m (4.96")		
Side view attachment to rotate axis by 90° for detection of opaque objects, minimum size: Ø 0.14" (3.5mm)	SA1C-F through-beam fiber unit only		SA9Z-F12
	Sensing ranges: Standard speed red LED: SA9F-TS21: 200mm (7.87") SA9F-TC21: 130mm (5.12") SA9F-TM21: 160mm (6.30")		
	Sensing ranges: High-speed red LED: SA9F-TS21: 50mm (1.97") SA9F-TC21: 35mm (1.38") SA9F-TM21: 40mm (1.57")		
Side-on attachment	SA1C-F diffuse-reflected light fiber unit only		SA9Z-F13
for narrow clearance, Range: 1.26" (32mm), for detection of transparent or opaque objects	Sensing ranges: Standard speed red LED: SA9F-TS21: 35mm (1.38") SA9F-TC21: 30mm (1.81") SA9F-TM21: 35mm (1.38")		
	SA1C-F through-beam fiber unit only		SA9Z-F14
Attachment for high-accuracy: Range: $0.4'' \pm 0.04''$ ( $10\text{mm} \pm 1\text{mm}$ ), for detection of transparent or opaque objects	Sensing ranges: Standard speed red LED:		

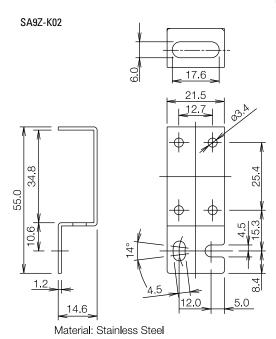


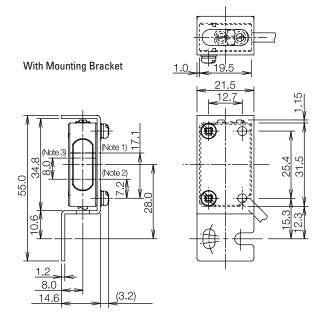
## **Accessory Dimensions (mm)**





Note 1: Projector (through-beam)Receiver (through-beam) Note 2: Projector (polarized retroreflective, background suppression) Note 3: Receiver (polarized retroreflective)



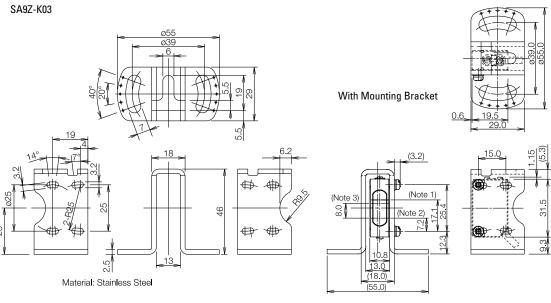


Note 1: Projector (through-beam)Receiver (through-beam)

Note 2: Projector (polarized retroreflective, background suppression)

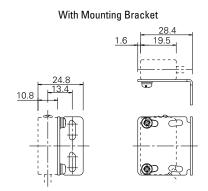
Note 3: Receiver (polarized retroreflective)

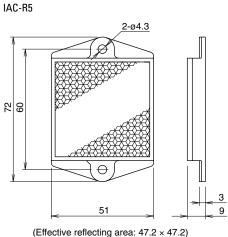
Reflector

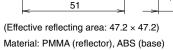


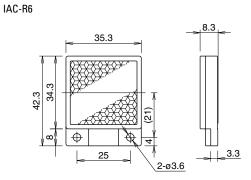
Note 1: Projector (through-beam)Receiver (through-beam) Note 2: Projector (polarized retroreflective, background suppression) Note 3: Receiver (polarized retroreflective)

# SA9Z-K04 Material: Stainless Steel

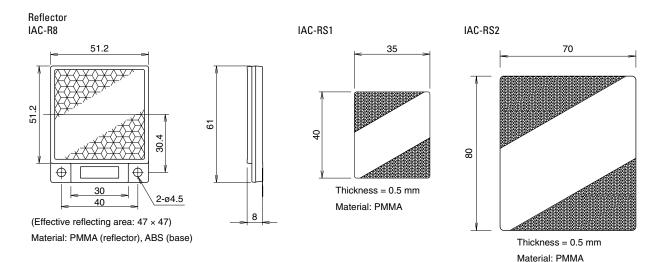


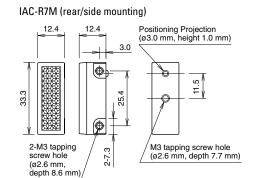


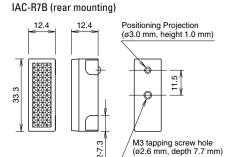




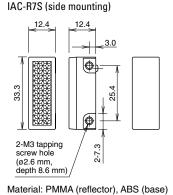
(Effective reflecting area: 30 × 31) Material: PMMA (reflector), ABS (base)







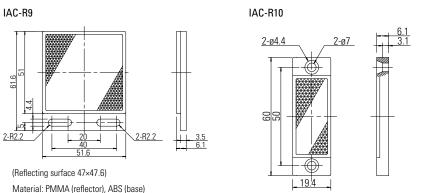
Material: PMMA (reflector), ABS (base)

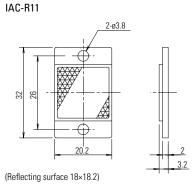


Material: PMMA (reflector), ABS (base)

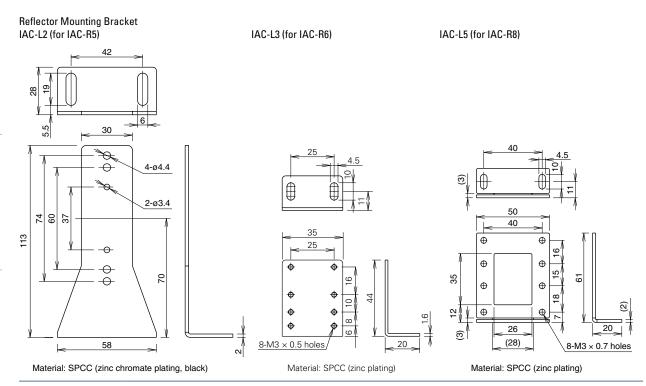
Effective reflecting area:  $8.6 \times 29.5$ 

The mounting plate for reflector must be 0.8 to 2.5 mm in thickness.

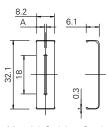




Material: PMMA (reflector), ABS (base)

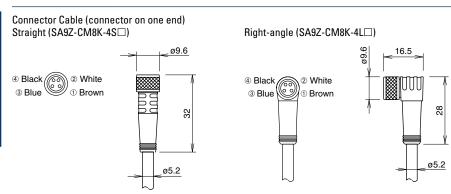


Slit (Vertical Slit) SA9Z0S06, -S07, -S08



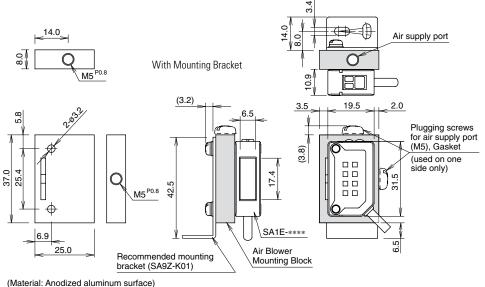
Slit		
Part No.	Slight Width: A	
SA9Z-S06	0.5 mm	
SA9Z-S07	1.0 mm	
SA9Z-S08	2.0 mm	

Material: Stainless Steel



Dielectric strength when installed on the SA1E: 1000V AC (between live part and mounting bracket, except between live part and tightening ring)

#### Air Blower Mounting Block

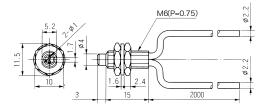


- The SA9Z-A02 air blower mounting block is supplied with two mounting screws (M3 × 20 mm sems screws), one screw for plugging the air supply port (M5 × 6 mm), and one gasket for plugging the air supply port.
- An air tube fitting (M5) can be installed to either the top or side. Tighten the fitting to a torque of 0.5 N·m maximum.
- The air tube fitting and mounting bracket are not supplied and must be ordered separately (recommended mounting bracket: SA9Z-K01).

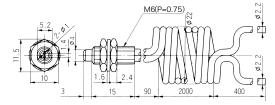
(Material. Ariouized aluminum surface)

#### **Diffuse-Reflective Light Fiber Optic Units**

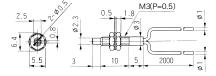
#### SA9F-DS31



#### SA9F-DC31

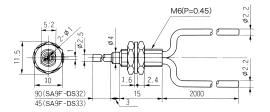


## SA9F-DT11

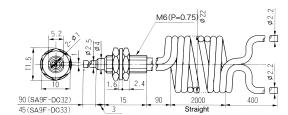


#### **SA9F-DS32, SA9F-DS33**

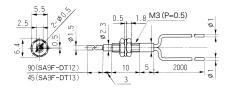
**Sensors** 



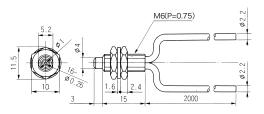
## SA9F-DC32, SA9F-DC33



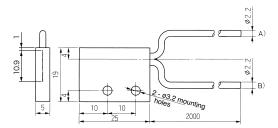
## SA9F-DT12, SA9F-DT13



## Diffuse-Reflective Light Fiber Optic Units con't SA9F-DD31

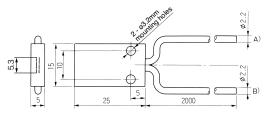


## SA9F-DM74

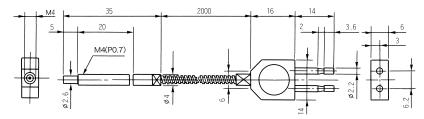


Dimensions (mm)

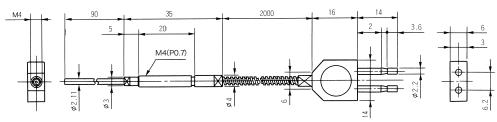
## SA9F-DM75



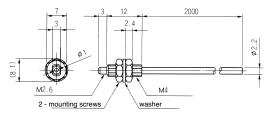
## SA9F-DH21



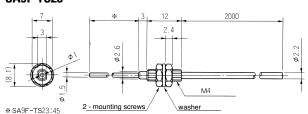
## SA9F-DH22



## SA9F-TS21

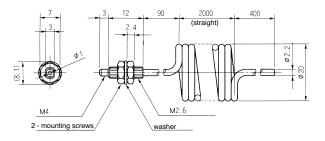


## SA9F-TS23

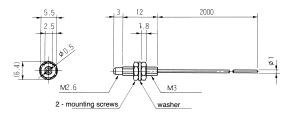


Dimensions (mm)

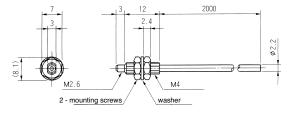
# Diffuse-Reflective Light Fiber Optic Units con't SA9F-TC21



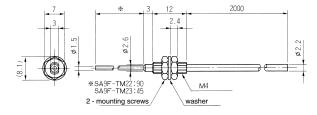
## SA9F-TT11



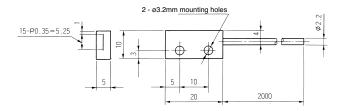
## SA9F-TM21



## SA9F-TM22, SA9F-TM23



## SA9F-TM74



## SA9F-TH21

